

575

Congratulations on your purchase of the Yamaha XV1600A. This model is the result of Yamaha's vast experience in the production of fine sporting, touring, and pacesetting racing machines. It represents the high degree of craftsmanship and reliability that have made Yamaha a leader in these fields.

This manual will give you an understanding of the operation, inspection, and basic maintenance of this motorcycle. If you have any questions concerning the operation or maintenance of your motorcycle, please consult a Yamaha dealer.

# IMPORTANT MANUAL INFORMATION

Particularly important information is distinguished in this manual by the following notations.

	The Safety Alert Symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!
	Failure to follow WARNING instructions <u>could result in severe injury or death</u> to the motorcycle operator, a bystander, or a person inspecting or repairing the motorcycle.
CAUTION	A CAUTION indicates special precautions that must be taken to avoid damage to the motorcycle.
NOTE:	A NOTE provides key information to make procedures easier or clearer.

#### NOTE:

- This manual should be considered a permanent part of this motorcycle and should remain with it even if the motorcycle is subsequently sold
- Yamaha continually seeks advancements in product design and quality. Therefore, while this manual contains the most current product information available at the time of printing, there may be minor discrepancies between your motorcycle and this manual. If you have any questions concerning this manual, please consult your Yamaha dealer

## **IMPORTANT MANUAL INFORMATION**

EW000002

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PLEASE READ THIS MANUAL CAREFULLY AND COMPLETELY BEFORE OPERATING THIS MOTORCYCLE.

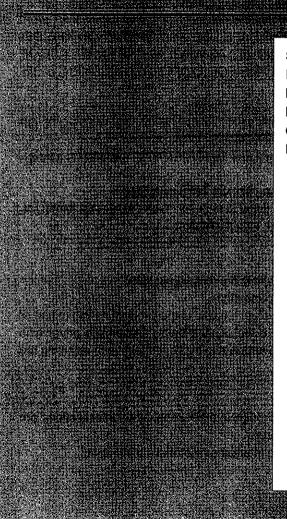
EAU04229

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# TABLEOPECONNENTS

1	SAFETY INFORMATION	1
2	DESCRIPTION	2
3	INSTRUMENT AND CONTROL FUNCTIONS	3
4	PRE-OPERATION CHECKS	4
5	OPERATION AND IMPORTANT RIDING POINTS	5
6	PERIODIC MAINTENANCE AND MINOR REPAIR	6
7	MOTORCYCLE CARE AND STORAGE	7
8	SPECIFICATION	8
9	CONSUMER INFORMATION	9
IN	IDEX	2.028

CONTROL PROVIDENT



Safe riding	. 1-1
Protective apparel	1-3
Modifications	. 1-3
Loading and accessories	. 1-3
Gasoline and exhaust gas	. 1-5
Location of important labels	1-7

SAVELLY INFORMATION

MOTORCYCLES ARE SINGLE TRACK VEHICLES. THEIR SAFE USE AND OPERATION ARE DE-PENDENT UPON THE USE OF PROPER RIDING TECHNIQUES AS WELL AS THE EXPERTISE OF THE OPERATOR EVERY OPERATOR SHOULD KNOW THE FOLLOWING REQUIREMENTS BE-FORE RIDING THIS MOTORCYCLE.

HE OR SHE SHOULD

- 1. OBTAIN THOROUGH INSTRUCTIONS FROM A COMPETENT SOURCE ON ALL ASPECTS OF MOTORCYCLE OPERATION
- 2. OBSERVE THE WARNINGS AND MAINTENANCE REQUIREMENTS IN THE OWNER'S MANU-AL.
- 3 OBTAIN QUALIFIED TRAINING IN SAFE AND PROPER RIDING TECHNIQUES.
- 4 OBTAIN PROFESSIONAL TECHNICAL SERVICE AS INDICATED BY THE OWNER'S MANUAL AND/OR WHEN MADE NECESSARY BY MECHANICAL CONDITIONS.

#### Safe riding

- 1 Always make pre-operation checks. Careful checks may help prevent an accident.
- 2 This motorcycle is designed to carry the operator and a passenger.
- 3 The failure of motorists to detect and recognize motorcycles in traffic is the predominating cause of automobile/motorcycle accidents. Many accidents have been caused by an automobile driver who did not see the motorcycle. Making yourself conspicuous appears to be very effective in reducing the chance of this type of accident.

Therefore<sup>.</sup>

- a. Wear a brightly colored jacket.
- b Use extra caution when approaching and passing through intersections, since intersections are the most likely places for motorcycle accidents to occur
- c Ride where other motorists can see you. Avoid riding in another motorist's blind spot.

- 4 Many motorcycle accidents involve inexperienced operators In fact, many operators who have been involved in accidents do not even have a current motorcycle license.
  - a. Make sure that you are qualified and that you only lend your motorcycle to other qualified operators.
  - b Know your skills and limits. Staying within your limits may help you to avoid an accident
  - c. We recommend that you practice riding your motorcycle where there is no traffic until you have become thoroughly familiar with the motorcycle and all of its controls.
- 5 Many motorcycle accidents have been caused by error of the motorcycle operator. A typical error made by the operator is veering wide on a turn due to EXCESSIVE SPEED or undercornering (insufficient lean angle for the speed)
  - a. Always obey the speed limit and never travel faster than warranted by road and traffic conditions
  - b Always signal before turning or changing lanes. Make sure that other motorists can see you
- 6 The posture of the operator and passenger is important for proper control
  - a. The operator should keep both hands on the handlebar and both feet on the operator footrests during operation to maintain control of the motorcycle.
  - b. The passenger should always hold onto the operator, seat strap, or grab bar, if equipped, with both hands and keep both feet on the passenger footrests
  - c Never carry a passenger unless he or she can firmly place both feet on the passenger footrests
- 7 Never ride under the influence of alcohol or other drugs.
- 8 This motorcycle is designed for on-road use only, therefore, it is not suitable for off-road use

#### **Protective apparel**

The majority of fatalities from motorcycle accidents are the result of head injuries. The use of a safety helmet is the single most critical factor in the prevention or reduction of head injuries.

- 1. Always wear an approved helmet
- 2 Wear a face shield or goggles Wind in your unprotected eyes could contribute to an impairment of vision which could delay seeing a hazard.
- 3. The use of a jacket, heavy boots, trousers, gloves, etc., is effective in preventing or reducing abrasions or lacerations
- 4 Never wear loose-fitting clothes, otherwise they could catch on the control levers, footrests, or wheels and cause injury or an accident.
- 5. Never touch the engine or exhaust system during or after operation. They become very hot and can cause burns. Always wear protective clothing that covers your legs, ankles, and feet.
- 6 Passengers should also observe the precautions mentioned above.

#### Modifications

Modifications made to this motorcycle not approved by Yamaha, or the removal of original equipment, may render the motorcycle unsafe for use and may cause severe personal injury Modifications may also make your motorcycle illegal to use.

#### Loading and accessories

Adding accessories or cargo to your motorcycle can adversely affect stability and handling if the weight distribution of the motorcycle is changed. To avoid the possibility of an accident, use extreme caution when adding cargo or accessories to your motorcycle. Use extra care when riding a motorcycle that has added cargo or accessories. Here are some general guidelines to follow if loading cargo or adding accessories to your motorcycle:

#### Loading

The total weight of the operator, passenger, accessories and cargo must not exceed the maximum load limit of 196 kg. When loading within this weight limit, keep the following in mind:

- 1. Cargo and accessory weight should be kept as low and close to the motorcycle as possible. Make sure to distribute the weight as evenly as possible on both sides of the motorcycle to minimize imbalance or instability.
- 2. Shifting weights can create a sudden imbalance. Make sure that accessories and cargo are securely attached to the motorcycle before riding. Check accessory mounts and cargo restraints frequently.
- 3. Never attach any large or heavy items to the handlebar, front fork, or front fender. These items, including such cargo as sleeping bags, duffel bags, or tents, can create unstable handling or slow steering response.

#### Accessories

Genuine Yamaha accessories have been specifically designed for use on this motorcycle. Since Yamaha cannot test all other accessories that may be available, you must personally be responsible for the proper selection, installation and use of non-Yamaha accessories. Use extreme caution when selecting and installing any accessories.

Keep the following guidelines in mind, as well as those provided under "Loading" when mounting accessories.

 Never install accessories or carry cargo that would impair the performance of your motorcycle. Carefully inspect the accessory before using it to make sure that it does not in any way reduce ground clearance or cornering clearance, limit suspension travel, steering travel or control operation, or obscure lights or reflectors.

# ▲ SAFETY INFORMATION

- a Accessories fitted to the handlebar or the front fork area can create instability due to improper weight distribution or aerodynamic changes. If accessories are added to the handlebar or front fork area, they must be as lightweight as possible and should be kept to a minimum.
- b Bulky or large accessories may seriously affect the stability of the motorcycle due to aerodynamic effects. Wind may attempt to lift the motorcycle, or the motorcycle may become unstable in cross winds. These accessories may also cause instability when passing or being passed by large vehicles.
- c. Certain accessories can displace the operator from his or her normal riding position. This improper position limits the freedom of movement of the operator and may limit control ability, therefore, such accessories are not recommended.
- 2 Use caution when adding electrical accessories If electrical accessories exceed the capacity of the motorcycle's electrical system, an electric failure could result, which could cause a dangerous loss of lights or engine power

#### Gasoline and exhaust gas

- 1. GASOLINE IS HIGHLY FLAMMABLE:
  - a. Always turn the engine off when refueling.
  - b. Take care not to spill any gasoline on the engine or exhaust system when refueling.
  - c. Never refuel while smoking or in the vicinity of an open flame.
- 2. Never start the engine or let it run for any length of time in a closed area. The exhaust fumes are poisonous and may cause loss of consciousness and death within a short time. Always operate your motorcycle in an area that has adequate ventilation.
- 3 Always turn the engine off before leaving the motorcycle unattended and remove the key from the main switch. When parking the motorcycle, note the following:

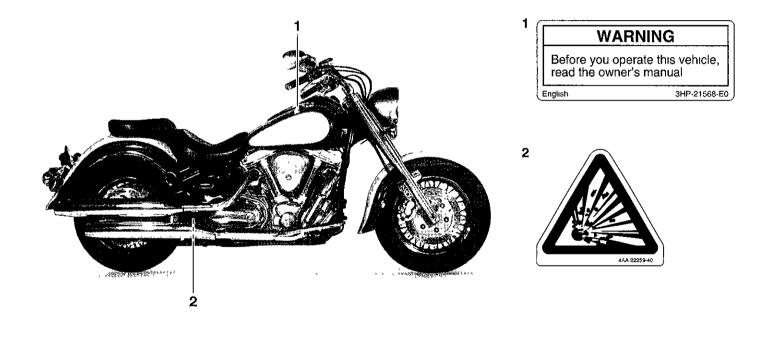
1-5

- a The engine and exhaust system may be hot, therefore, park the motorcycle in a place where pedestrians or children are not likely to touch these hot areas.
- b. Do not park the motorcycle on a slope or soft ground, otherwise it may fall over.
- c Do not park the motorcycle near a flammable source (e.g. a kerosene heater, or near an open flame), otherwise it could catch fire.
- 4 When transporting the motorcycle in another vehicle, make sure that it is kept upright and that the fuel cock is turned to "ON" or "RES" (for vacuum type) / "OFF" (for manual type) If it should lean over, gasoline may leak out of the carburetor or fuel tank.
- 5. If you should swallow any gasoline, inhale a lot of gasoline vapor, or allow gasoline to get into your eyes, see your doctor immediately. If any gasoline spills on your skin or clothing, immediately wash the affected area with soap and water and change your clothes.

#### Location of important labels

1

Please read the following important labels carefully before operating this motorcycle.



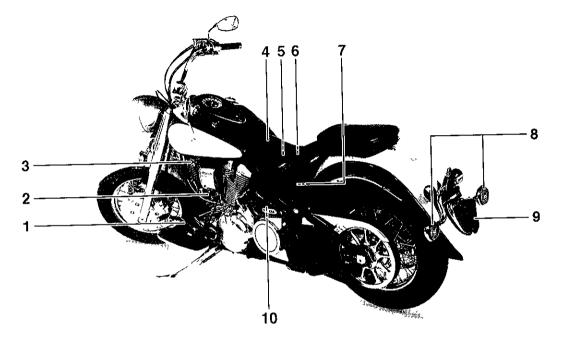
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ght view			• •	•••		 	••			 	 
ntrols and instrumen	ts			• • •				•••		 	 

DESCRIPTION

# DESCRIPTION

#### Left view



- 1. Shift pedal
- 2. Starter (choke) knob
- 3 Fuel cock
- 4. Rider seat
- 5. Battery
- 6. Owner's tool kit

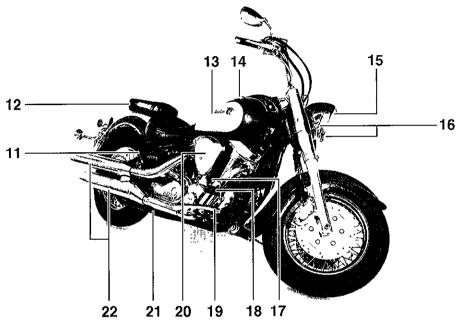
(page 3-7) (page 3-11) (page 3-10) (page 3-11) (page 6-33)

(page 6-1)

7 Helmet holder 8. Rear turn signal lights 9. Tail/brake light 10 Fuses (page 3-12) (page 6-37) (page 6-37) (page 6-35)



#### **Right view**

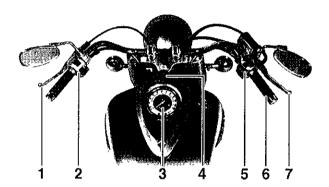


- 11. Passenger footrest
- 12 Passenger seat
- 13. Fuel tank
- 14. Fuel tank cap
- 15. Headlight
- 16. Front turn signal lights

(page 3-8) (page 3-8) (page 6-36) (page 6-37)

- 17. Throttle stop screw(page 6-17)18 Brake pedal(page 3-8)19 Rider footrest20 Air filter case20 Air filter case(page 6-14)21. Shock absorber assembly spring<br/>preload adjusting nut(page 3-13)22. Mufflers23-13)
- 22. Mu

#### **Controls and instruments**



- 1. Clutch lever
- 2 Left handlebar switches
- 3. Speedometer unit
- 4 Main switch/steering lock

5 Right handlebar switches 6 Throttle grip

- 7. Brake lever

(page 3-6) (page 6-18) (page 3-7)

(page 3-7)

(page 3-6)

(page 3-3)

(page 3-1)

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	Main switch/steering lock 3-1
	indicator and warning lights
	Speedometer unit 3-3
	Self-diagnosis device 3-4
	Fuel gauge
	Clock 3-5
	Handlebar switches
	Clutch lever
	Shift pedal 3-7
	Brake lever
	Brake pedal
	Fuel tank cap
	Fuel
	Fuel cock
	Starter (choke) knob
	Locking the steering with a padlock
	Rider seat
2 92 - X 100	Helmet holder
	Adjusting the shock absorber assembly
	Sidestand
	Ignition circuit cut-off system

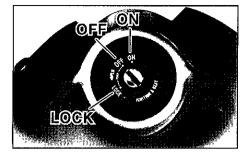
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#### Main switch/steering lock

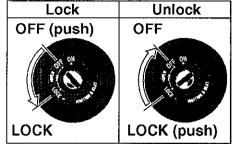
The main switch/steering lock controls the ignition and lighting systems, and is used to lock the steering. The various positions are described below.

#### ON

All electrical systems are supplied with power, the headlight, meter lighting and taillight come on, and the engine can be started. The key cannot be removed.

#### OFF

All electrical systems are off. The key can be removed



EAU00040 2

#### LOCK

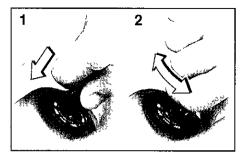
The steering is locked, and all electrical systems are off. The key can be removed

#### To lock the steering

- 1. Turn the handlebars all the way to the left
- 2 Push the key in from the "OFF" position, and then turn it to "LOCK" while still pushing it.
- 3 Remove the key.

#### To unlock the steering

Push the key in, and then turn it to "OFF" while still pushing it

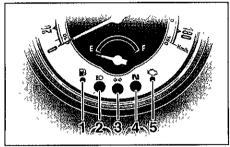


1 Push 2 Turn

EW000016

#### 

Never turn the key to "OFF" or "LOCK" while the motorcycle is moving, otherwise the electrical systems will be switched off, which may result in loss of control or an accident. Make sure that the motorcycle is stopped before turning the key to "OFF" or "LOCK".



- 1 Fuel level warning light """
- 2 High beam indicator light "巨O"
- 3 Turn signal indicator light "<> ⇔"
- 4 Neutral indicator light "N"
- 5 Engine trouble warning light " 5 "

#### Indicator and warning lights

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EAU03034

#### Fuel level warning light " R"

This warning light comes on when the fuel level drops below approximately 3.5 L. When this occurs, turn the fuel cock lever to the "RES" position and refuel as soon as possible.

## High beam indicator light " ≣⊖ "

This indicator light comes on when the high beam of the headlight is switched on

Turn signal indicator light " $\Leftrightarrow \Leftrightarrow$ " This indicator light flashes when the turn signal switch is pushed to the left

EAU00061

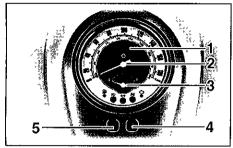
#### Neutral indicator light " N "

or right.

This indicator light comes on when the transmission is in the neutral position.

EAU04241

Engine trouble warning light " 📩 " This warning light comes on or flashes when an electrical circuit monitoring the engine is defective. When this occurs, have a Yamaha dealer check the self-diagnosis system



Pushing the mode button (left) switches the display between the odometer mode "ODO" and the tripmeter modes "TRIP A" and "TRIP B" in the following order:



- 1 Odometer/tripmeter/clock
- 2 Speedometer
- 3 Fuel gauge
- 4 Set button
- 5 Mode button

EAU03393

#### Speedometer unit

The speedometer unit is equipped with a speedometer, an odometer and two tripmeters. The speedometer shows riding speed. The odometer shows the total distance traveled. The tripmeters show the distance traveled since they were last set to zero.



To reset a tripmeter, select it by pushing the mode button (left), and then hold down the set button (right) for at least one second. The tripmeters can be used to estimate the distance that can be traveled with a full tank of fuel. This information will enable you to plan future fuel stops

#### NOTE: \_\_

This motorcycle is not equipped with a tachometer; however, it has a built-in engine speed limiter, which prevents the engine speed from exceeding approximately 4,400 r/min.

3

EAU00113

#### EAU01735

EC000004

#### Self-diagnosis device

This model is equipped with a self-diagnosis device for various electrical circuits.

If any of those circuits are defective, the engine trouble warning light will come on or the fuel level warning light will flash. If this occurs, have a Yamaha dealer check the motorcycle.

5

#### Fuel gauge

The fuel gauge indicates the amount of fuel in the fuel tank. The needle moves towards "E" (Empty) as the fuel level decreases. When the needle reaches "E", refuel as soon as possible

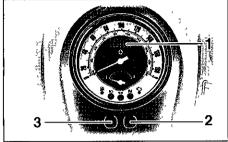
#### NOTE: \_

Do not allow the fuel tank to empty itself completely.

#### CAUTION:

When the tachometer displays an error code, the motorcycle should be checked as soon as possible in order to avoid engine damage.

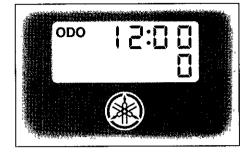
E4U01736



- Clock 1
- 2 Set button
- 3 Mode button

#### Clock

The digital clock shows the time regardless of the main switch position



To set the clock.

- Turn the key to "ON" 1
- 2 Press both the set button (right) and the mode button (left) simultaneously until the hours and minutes flash.



3 Push the left button and only the hour display will flash.



4. Push the right button to change the hours.

# 2:0 0

5 Push the left button and only the minute display will flash.



6. Push the right button to change the minutes.

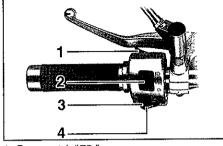
# 2:12

7 Push the left button and both the hours and minutes will flash



8. Push the right button for two seconds to set the clock

51:5



- 1 Pass switch "ID"
- 2 Dimmer switch "≣D/≦D"
- 3 Turn signal switch " <> / <> "
- 4 Horn switch " 🗁 "

#### Handlebar switches

Pass switch "EO"

Press this switch to flash the headlight.

EAU03888

**Dimmer switch** " $\equiv O / \equiv O$ " Set this switch to " $\equiv O$ " for the high beam and to " $\equiv O$ " for the low beam.

#### Turn signal switch " <⊳/ <> "

To signal a right-hand turn, push this switch to " $\Rightarrow$ ". To signal a left-hand turn, push this switch to " $\Rightarrow$ ". When released, the switch returns to the center position. To cancel the turn signal lights, push the switch in after it has returned to the center position

EAU00129 2

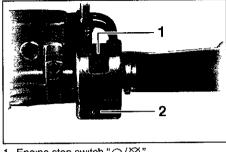
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#### Horn switch " 🖙 "

Press this switch to sound the horn.

EAU00118

EAU00119



1 Engine stop switch "∩/⊗"

2 Start switch " (s) "

EAU03890

3

#### Engine stop switch " $\bigcirc / \bigotimes$ "

Set this switch to " $\bigcirc$ " before starting the engine. Set this switch to " $\bigotimes$ " to stop the engine in case of an emergency, such as when the motorcycle overturns or when the throttle cable is stuck.

EAU00143

#### Start switch " (>> "

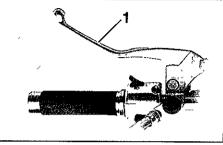
Push this switch to crank the engine with the starter.

EC000005

#### CAUTION:

See page 5-1 for starting instructions prior to starting the engine.

EAU00152



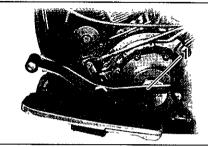
1 Clutch lever

3

#### Clutch lever

The clutch lever is located at the left handlebar grip. To disengage the clutch, pull the lever toward the handlebar grip. To engage the clutch, release the lever The lever should be pulled rapidly and released slowly for smooth clutch operation.

The clutch lever is equipped with a clutch switch, which is part of the ignition circuit cut-off system (See page 3-15 for an explanation of the ignition circuit cut-off system.)



1 Shift pedal

#### Shift pedal

The shift pedal is located on the left side of the engine and is used in combination with the clutch lever when shifting the gears of the 5-speed constant-mesh transmission equipped on this motorcycle

#### NOTE: \_

Use your toes or heel to shift up and your toes to shift down

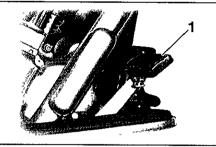
1 Brake lever

EAU01215

#### **Brake lever**

The brake lever is located at the right handlebar grip To apply the front brake, pull the lever toward the handlebar grip

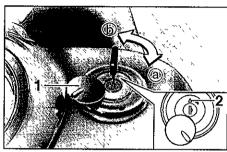
EAU00158



1 Brake pedal

#### Brake pedal

The brake pedal is on the right side of the motorcycle. To apply the rear brake, press down on the brake pedal.



- 1 Fuel tank cap lock cover
- 2 " $\Delta$ " mark
- a Unlock
- b Lock

EAU00162

#### Fuel tank cap

#### To remove the fuel tank cap

Slide the lock cover open, insert the key into the lock, and then turn it 1/4 turn clockwise The lock will be released and the fuel tank cap can be removed

#### To install the fuel tank cap

 Insert the fuel tank cap into the tank opening with the key inserted in the lock and with the "△" mark facing forward. 2. Turn the key counterclockwise to the original position, remove it, and then close the lock cover

#### NOTE: \_\_\_\_\_

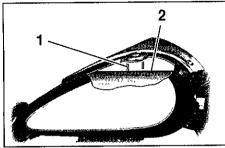
EAU02917

The fuel tank cap cannot be installed unless the key is in the lock. In addition, the key cannot be removed if the cap is not properly installed and locked.

EW000024

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Make sure that the fuel tank cap is properly installed before riding.



- 1 Fuel tank filler tube
- 2 Fuel level

#### Fuel

Make sure that there is sufficient fuel in the tank. Fill the fuel tank to the bottom of the filler tube as shown.

#### EW000130

EAU03753

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- Do not overfill the fuel tank, otherwise it may overflow when the fuel warms up and expands.
- Avoid spilling fuel on the hot engine.

CAUTION:

Immediately wipe off spilled fuel with a clean, dry, soft cloth, since fuel may deteriorate painted surfaces or plastic parts.

EAU04312

Recommended fuel: UNLEADED GASOLINE ONLY Fuel tank capacity Total amount: 20 L Reserve amount: 3.5 L

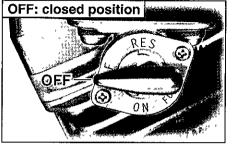
ECA00104

#### CAUTION:

Use only unleaded gasoline. The use of leaded gasoline will cause severe damage to internal engine parts, such as the valves and piston rings, as well as to the exhaust system.

EAU00185

Your Yamaha engine has been designed to use regular unleaded gasoline with a research octane number of 91 or higher. If knocking (or pinging) occurs, use a gasoline of a different brand or premium unleaded fuel Use of unleaded fuel will extend spark plug life and reduce maintenance costs.



Pointed end positioned over "OFF"

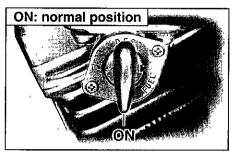
#### **Fuel cock**

The fuel cock supplies fuel from the tank to the carburetor while filtering it also.

The fuel cock has three positions:

#### OFF

With the lever in this position, fuel will not flow Always return the lever to this position when the engine is not running.

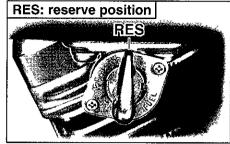


Pointed end positioned over "ON"

#### ON

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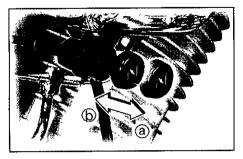
With the lever in this position, fuel flows to the carburetor. Normal riding is done with the lever in this position.

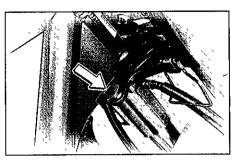


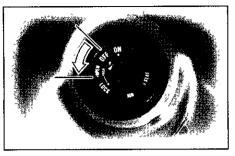
Pointed end positioned over "RES"

#### RES

This indicates reserve. If you run out of fuel while riding, move the lever to this position Fill the tank at the first opportunity Be sure to set the lever back to "ON" after refueling!







# Starter (choke) knob " | "

Starting a cold engine requires a richer air-fuel mixture, which is supplied by the starter (choke).

Move the knob in direction (a) to turn on the starter (choke).

Move the knob in direction to turn off the starter (choke).

# Locking the steering with a padlock

In addition to the main switch/steering lock, there are brackets on the right side of the steering head pipe for locking the steering with a padlock. To do so, turn the handlebar until the holes in the two brackets are aligned, and then lock the steering with a suitable padlock

#### Rider seat

#### To remove the rider seat

1 Insert the key into the main switch, and then turn it counterclockwise to "OPEN"

EAU03785

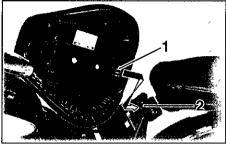
#### NOTE: \_\_\_\_

Do not push inward when turning the key

2. Pull the rider seat off.

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FAL100264



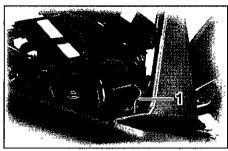
- 1 Projection
- 2 Seat holder

#### To install the rider seat

- Insert the projection on the rear of the rider seat into the seat holder as shown, and then push the front of the seat down to lock it in place.
- 2. Remove the key from the main switch if the motorcycle will be left unattended

#### NOTE:

Make sure that the rider seat is properly secured before riding



1 Helmet holder

Helmet holder

The helmet holder is located under the rider seat.

# To secure a helmet to the helmet holder

- 1. Remove the rider seat (See page 3-11 for rider seat removal and installation procedures.)
- 2. Attach the helmet to the helmet holder, and then securely install the seat

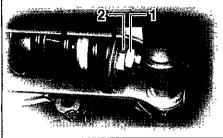
#### 

Never ride with a helmet attached to the helmet holder, since the helmet may hit objects, causing loss of control and possibly an accident.

# To release the helmet from the helmet holder

Remove the rider seat, remove the helmet from the helmet holder, and then install the seat

EW000030



1 Locknut

2 Spring preload adjusting nut

EAU03591

# Adjusting the shock absorber assembly

This shock absorber assembly is equipped with a spring preload adjusting nut.

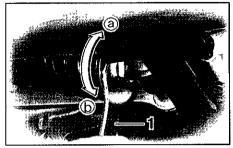
EC000015

#### CAUTION

Never attempt to turn an adjusting mechanism beyond the maximum or minimum settings.

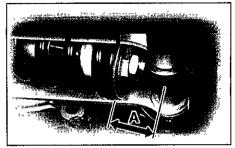
Adjust the spring preload as follows

1. Loosen the locknut.



1 Special wrench

2 To increase the spring preload and thereby harden the suspension, turn the adjusting nut in direction (a). To decrease the spring preload and thereby soften the suspension, turn the adjusting nut in direction (b)



A Distance A

#### NOTE: \_\_

The spring preload setting is determined by measuring distance A, shown in the illustration. The shorter distance A is, the lower the spring preload; the longer distance A is, the higher the spring preload.

```
Spring preload.

Minimum (soft):

Distance A = 42 5 mm

Standard:

Distance A = 42.5 mm

Maximum (hard):

Distance A = 51 5 mm
```

3. Tighten the locknut to the specified torque

Tightening torque: Locknut: 35 Nm (3.5 m·kgf)

EC000018

#### CAUTION:

Always tighten the locknut against the adjusting nut, and then tighten the locknut to the specified torque.

#### WARNING

This shock absorber contains highly pressurized nitrogen gas. For proper handling, read and understand the following information before handling the shock absorber. The manufacturer cannot be held responsible for property damage or personal injury that may result from improper handling.

- Do not tamper with or attempt to open the gas cylinder.
- Do not subject the shock absorber to an open flame or other high heat sources, otherwise it may explode due to excessive gas pressure.
- Do not deform or damage the gas cylinder in any way, as this will result in poor damping performance.
- Always have a Yamaha dealer service the shock absorber.

EAU00315

#### Sidestand

The sidestand is located on the left side of the frame. Raise the sidestand or lower it with your foot while holding the motorcycle upright.

#### NOTE: \_\_\_\_

3

The built-in sidestand switch is part of the ignition circuit cut-off system, which cuts the ignition in certain situations. (See further down for an explanation of the ignition circuit cut-off system.)

EAU00330

#### **WARNING**

The motorcycle must not be ridden with the sidestand down, or if the sidestand cannot be properly moved up (or does not stay up), otherwise the sidestand could contact the ground and distract the operator, resulting in a possible loss of control. Yamaha's ignition circuit cut-off system has been designed to assist the operator in fulfilling the responsibility of raising the sidestand before starting off. Therefore, check this system regularly as described below and have a Yamaha dealer repair it if it does not function properly.

EW000044

#### Ignition circuit cut-off system

The ignition circuit cut-off system (comprising the sidestand switch, clutch switch and neutral switch) has the following functions

- It prevents starting when the transmission is in gear and the sidestand is up, but the clutch lever is not pulled
- It prevents starting when the transmission is in gear and the clutch lever is pulled, but the sidestand is still down.
- It cuts the running engine when the transmission is in gear and the sidestand is moved down

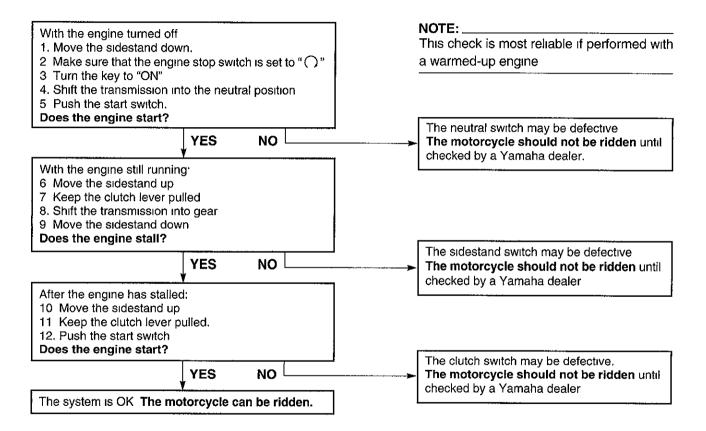
Periodically check the operation of the ignition circuit cut-off system according to the following procedure.

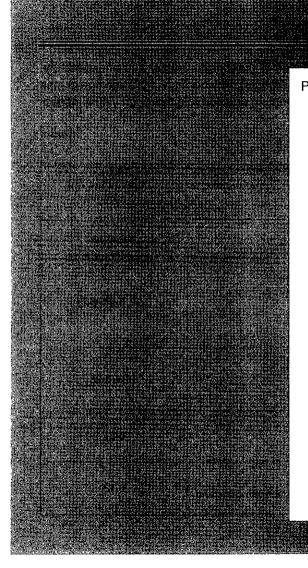
EW000045

EAU03720

#### **WARNING**

If a malfunction is noted, have a Yamaha dealer check the system before riding.





# 

PRE-CONTRACTION CONTRACTOR

## **PRE-OPERATION CHECKS**

The condition of a vehicle is the owner's responsibility. Vital components can start to deteriorate quickly and unexpectedly, even if the vehicle remains unused (for example, as a result of exposure to the elements). Any damage, fluid leakage or loss of tire air pressure could have serious consequences. Therefore, it is very important, in addition to a thorough visual inspection, to check the following points before each ride

EAU03439

ITEM	CHECKS	PAGE
Fuel	Check fuel level in fuel tank     Refuel if necessary     Check fuel line for leakage	3-9
Engine oil	Check oil level in engine     If necessary, add recommended oil to specified level     Check vehicle for oil leakage	6-96-10
Front brake	<ul> <li>Check operation</li> <li>If soft or spongy, have Yamaha dealer bleed hydraulic system</li> <li>Check lever free play</li> <li>Adjust if necessary</li> <li>Check fluid level in reservoir</li> <li>If necessary, add recommended brake fluid to specified level</li> <li>Check hydraulic system for leakage</li> </ul>	6-22, 6-24–6-25
Rear brake	<ul> <li>Check operation</li> <li>If soft or spongy, have Yamaha dealer bleed hydraulic system.</li> <li>Check fluid level in reservoir</li> <li>If necessary, add recommended brake fluid to specified level</li> <li>Check hydraulic system for leakage</li> </ul>	6-23–6-25
Clutch	Check operation     Lubricate cable if necessary     Check lever free play     Adjust if necessary	6-21
Throttle grip	<ul> <li>Make sure that operation is smooth</li> <li>Check cable free play</li> <li>If necessary, have Yamaha dealer adjust cable free play and lubricate cable and grip housing</li> </ul>	6-18

#### **Pre-operation check list**

ITEM	CHECKS	PAGE
Control cables	Make sure that operation is smooth     Lubricate if necessary	6-28
Wheels and tires	<ul> <li>Check for damage</li> <li>Check tire condition and tread depth</li> <li>Check air pressure</li> <li>Correct if necessary</li> </ul>	6-19–6-21, 6-32
Brake and shift pedals  • Make sure that operation is smooth • Lubricate pedal pivoting points if necessary		6-29
Brake and clutch levers • Make sure that operation is smooth • Lubricate lever pivoting points if necessary		6-30
Sidestand	Make sure that operation is smooth     Lubricate pivot if necessary	6-306-31
Chassis fasteners	Make sure that all nuts, bolts and screws are properly tightened     Tighten if necessary	_
Instruments, lights, signals and switches	Check operation     Correct if necessary	_
Sidestand switch         • Check operation of ignition circuit cut-off system           • If system is defective, have Yamaha dealer check vehicle		3-15

#### NOTE:\_

Pre-operation checks should be made each time the motorcycle is used. Such an inspection can be accomplished in a very short time; and the added safety it assures is more than worth the time involved.

#### 

If any item in the Pre-operation check list is not working properly, have it inspected and repaired before operating the motorcycle.

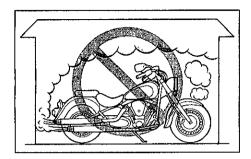
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#### COREPANDONEANDAM POBLANIC FIDING POINTS S S nangasi (mili **Kondhinani eta ada**s) a ang kang kang di kang di kang di kang kang di k S т Е P NE ALE AND CREATENED IN

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tarting and warming up a cold engine	5-1
arting a warm engine	5-3
hifting	5-3
ps for reducing fuel consumption	5-4
ngine break-in	5 <b>-</b> 4
arking	5-5

EAU00373



 Before starting out, make sure that the sidestand is up. If the sidestand is not raised completely, it could contact the ground and distract the operator, resulting in a possible loss of control.

# Starting and warming up a cold engine

In order for the ignition circuit cut-off system to enable starting, one of the following conditions must be met:

- The transmission is in the neutral position.
- The transmission is in gear with the clutch lever pulled and the sidestand up

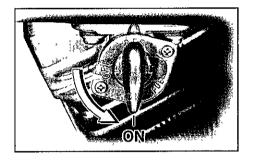
EW000054

#### 

- Before starting the engine, check the function of the ignition circuit cut-off system according to the procedure described on page 3-16.
- Never ride with the sidestand down.

- WARNING
   Become thoroughly familiar with all operating controls and their functions before riding. Consult a Yamaha dealer regarding any control or function that you do not thoroughly understand.
- Never start the engine or operate it in a closed area for any length of time. Exhaust fumes are poisonous, and inhaling them can cause loss of consciousness and death within a short time. Always make sure that there is adequate ventilation.

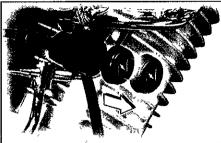
EAU00372



- 1 Turn the fuel cock lever to "ON".
- 2 Turn the key to "ON" and make sure that the engine stop switch is set to "∩"
- 3 Shift the transmission into the neutral position

#### NOTE: \_\_\_\_\_

When the transmission is in the neutral position, the neutral indicator light should be on, otherwise have a Yamaha dealer check the electrical circuit



- 4. Turn the starter (choke) on and completely close the throttle (See page 3-11 for starter (choke) operation.)
- 5. Start the engine by pushing the start switch.

#### NOTE:

If the engine fails to start, release the start switch, wait a few seconds, and then try again. Each starting attempt should be as short as possible to preserve the battery. Do not crank the engine more than 10 seconds on any one attempt

6 After starting the engine, move the starter (choke) back halfway

ECA00055

#### CAUTION:

For maximum engine life, always warm the engine up before starting off. Never accelerate hard when the engine is cold!

7. When the engine is warm, turn the starter (choke) off.

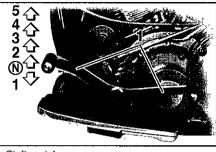
#### NOTE: \_\_\_\_\_

The engine is warm when it responds normally to the throttle with the starter (choke) turned off.

EAU01258

#### Starting a warm engine

Follow the same procedure as for starting a cold engine with the exception that the starter (choke) is not required when the engine is warm.



- 1 Shift pedal
- N Neutral position

Shifting

Shifting gears lets you control the amount of engine power available for starting off, accelerating, climbing hills,

etc.

The gear positions are shown in the illustration

#### NOTE: \_

To shift the transmission into the neutral position, press the shift pedal down repeatedly until it reaches the end of its travel, and then slightly raise it.

#### CAULT ONE

EAU00423

• Even with the transmission in the neutral position, do not coast for long periods of time with the engine off, and do not tow the motorcycle for long distances. The transmission is properly lubricated only when the engine is running. Inadequate lubrication may damage the transmission.

EC000048

 Always use the clutch while changing gears to avoid damaging the engine, transmission, and drive train, which are not designed to withstand the shock of forced shifting.

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EAU04577

# Tips for reducing fuel consumption

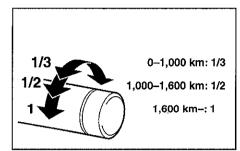
Fuel consumption depends largely on your riding style Consider the following tips to reduce fuel consumption:

- Turn the starter (choke) off as soon as possible.
- Shift up swiftly, and avoid high engine speeds during acceleration.
- Do not rev the engine while shifting down, and avoid high engine speeds with no load on the engine
- Turn the engine off instead of letting it idle for an extended length of time (e.g., in traffic jams, at traffic lights or at railroad crossings).

#### Engine break-in

There is never a more important period in the life of your engine than the period between 0 and 1,600 km. For this reason, you should read the following material carefully.

Since the engine is brand new, do not put an excessive load on it for the first 1,600 km. The various parts in the engine wear and polish themselves to the correct operating clearances. During this period, prolonged full-throttle operation or any condition that might result in engine overheating must be avoided.



EAU01740\*

#### 0–1,000 km

Avoid prolonged operation above 1/3 throttle 5

#### 1,000–1,600 km

Avoid prolonged operation above 1/2 throttle

ECA00026

#### CAUTION:

After 1,000 km of operation, the engine oil and transfer case oil must be changed, and the oil filter cartridge replaced.

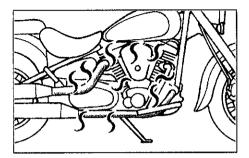
#### 1,600 km and beyond

The vehicle can now be operated normally.

EC000049

#### CAUTIONA

If any engine trouble should occur during the engine break-in period, immediately have a Yamaha dealer check the vehicle.



EAU00457

#### Parking

When parking, stop the engine, remove the key from the main switch, and then turn the fuel cock lever to "OFF"

EW000058

#### 

- Since the engine and exhaust system can become very hot, park in a place where pedestrians or children are not likely to touch them.
- Do not park on a slope or on soft ground, otherwise the motorcycle may overturn.

Owner's tool kit 6-1
Periodic maintenance and lubrication chart6-3
Removing and installing the panel
Checking the spark plugs 6-7
Engine oil and oil filter cartridge 6-9
Transfer case oil6-13
Cleaning the air filter element
Adjusting the carburetor
Adjusting the engine Idling speed
Adjusting the throttle cable free play
Adjusting the valve clearance
Tires
Spoke wheels
Adjusting the clutch lever free play
Adjusting the brake lever free play
Adjusting the brake pedal position
Adjusting the rear brake light switch
Checking the front and rear brake pads6-24
Checking the brake fluid level
Changing the brake fluid

Drive belt slack
Checking and lubricating the cables
Checking and lubricating the throttle grip and
cable
Checking and lubricating the brake and
shift pedals 6-29
Checking and lubricating the brake and
clutch levers
Checking and lubricating the sidestand , 6-30
Checking the front fork
Checking the steering 6-32
Checking the wheel bearings
Battery 6-33
Replacing the fuses 6-35
Replacing the headlight bulb
Replacing a turn signal light bulb or
the tail/brake light bulb
Supporting the motorcycle
Troubleshooting
Troubleshooting chart

PERICODIC INVAINTENAINCE AND MINOISTEEPANE



EAU00464

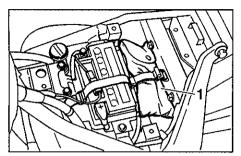
Safety is an obligation of the owner Periodic inspection, adjustment and lubrication will keep your vehicle in the safest and most efficient condition possible. The most important points of inspection, adjustment, and lubrication are explained on the following pages. The intervals given in the periodic maintenance and lubrication chart should be simply considered as a general guide under normal riding conditions.

6

However, DEPENDING ON THE WEATHER, TERRAIN, GEOGRAPHI-CAL LOCATION, AND INDIVIDUAL USE, THE MAINTENANCE INTER-VALS MAY NEED TO BE SHORT-ENED

#### 

If you are not familiar with motorcycle maintenance work, have a Yamaha dealer do it for you.



1 Owner's tool kit

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EAU03711

#### Owner's tool kit

The owner's tool kit is located under the rider seat (See page 3-11 for rider seat removal and installation procedures)

The service information included in this manual and the tools provided in the owner's tool kit are intended to assist you in the performance of preventive maintenance and minor repairs. However, additional tools such as a torque wrench may be necessary to perform certain maintenance work correctly.

#### NOTE:

If you do not have the tools or experience required for a particular job, have a Yamaha dealer perform it for you.

EW000063

#### A WARNING

Modifications not approved by Yamaha may cause loss of performance and render the vehicle unsafe for use. Consult a Yamaha dealer before attempting any changes.

#### Periodic maintenance and lubrication chart

#### NOTE: \_\_\_\_\_

- The annual checks must be performed every year, except if a kilometer-based maintenance is performed instead.
- From 50,000 km, repeat the maintenance intervals starting from 10,000 km.
- Items marked with an asterisk should be performed by a Yamaha dealer as they require special tools, data and technical skills.

	_			ODC	METER	READING	G (× 1,000	) km)	ANNUAL
N(	0.	ITEM CHECK OR MAINTENANCE JOB		1	10	20	30	40	CHECK
1	*	Fuel line	Check fuel hoses for cracks or damage		$\checkmark$	1	1	1	1
2	*	Fuel filter	Check condition			1		1	
3	*	Spark plugs	Check condition     Clean and regap		1		~		
			Replace		· √ √				
4	*	Vaives	Check valve clearance     Adjust	Every 20,000 km					
_		A	• Clean		$\checkmark$		V		
5		Air filter element	Replace			√.		1	
6		Clutch	Check operation     Adjust	V	V	√	V	V	
7	*	Front brake	Check operation, fluid level and vehicle for fluid leakage (See NOTE on page 6-5)	1	V	V	1	1	4
			Replace brake pads		<u>v</u>	Vhenever	worn to th	e limit	
8	*	Rear brake	Check operation, fluid level and vehicle for fluid leakage (See NOTE on page 6-5)	V	V	V	1	√	V
			Replace brake pads		٧	Vhenever	worn to th	e limit	
	1	B	Check for cracks or damage		√	1	√	1	V
9	*	Brake hoses	Replace (See NOTE on page 6-5)			Ever	y 4 years		

EAU03685

NC	).	ITEM	ITEM CHECK OR MAINTENANCE JOB	ODO	OMETER	READIN	G (× 1,00	0 km)	ANNUAL
				1	10	20	30	40	CHECK
10	*	Wheels	Check runout, spoke tightness and for damage     Tighten spokes if necessary		4	4	1	1	
11	*	Tires	Check tread depth and for damage     Replace if necessary     Check air pressure     Correct if necessary		√	V	V	1	V
12	*	Wheel bearings	Check bearing for looseness or damage		V	V	1	1	· · · ·
13	*	Swingarm	Check operation and for excessive play	-}	1	√.	1	 √	
			Lubricate with lithium-soap-based grease		· · · ·	Every	50,000 kr	n .	
14	*	Drive belt	<ul> <li>Check belt tension</li> <li>Make sure that the rear wheel is properly aligned</li> </ul>	Every 4,000 km					
15	*	Steering bearings	<ul> <li>Check bearing play and steering for roughness</li> </ul>	√	√	V	V	√	1
			Lubricate with lithium-soap-based grease	Every 50,000 km					
16	*	Chassis fasteners	Make sure that all nuts, bolts and screws are properly tightened		√	4	$\checkmark$	√ √	√
17		Sidestand	Check operation     Lubricate		1	V	1	1	√
18	*	Sidestand switch	Check operation	1	V	V	1	1	1
19	*	Front fork	Check operation and for oil leakage.		1	V	V	1	
20	*	Shock absorber assembly	Check operation and shock absorber for oil leakage		√	1	√	√	
~		Rear suspension relay	Check operation		1	1	V	1	
21	^	arm and connecting arm pivoting points	Lubricate with lithium-soap-based grease			V		1	
22	*	Carburetor	Check starter (choke) operation     Adjust engine idling speed	√	√	1	V	1	1
23		Engine oll	Change     Check oil level and vehicle for oil leakage	V	1	$\checkmark$	4	4	√
24		Engine oil filter cartridge	Replace	1				V	
25	*	Transfer case oil	Check oil level	√					
			Change	√		√		1	····

				ODOMETER READING (× 1,000 km)					ANNUAL
NO.		ITEM	ITEM CHECK OR MAINTENANCE JOB	1	10	20	30	40	CHECK
26	*	Front and rear brake switches	Check operation	1	1	7	1	√	4
27		Moving parts and cables	Lubricate		1	1	√	1	1
28	*	Throttle grip housing and cable	<ul> <li>Check operation and free play</li> <li>Adjust the throttle cable free play if necessary</li> <li>Lubricate the throttle grip housing and cable</li> </ul>		1	V	V	7	V
29	*	Muffler and exhaust pipe	Check the screw clamp for looseness	1					
30	*	Lights, signals and switches	Check operation     Adjust headlight beam	7	V	1	√	1	4

\* Since these items require special tools, data and technical skills, have a Yamaha dealer perform the service

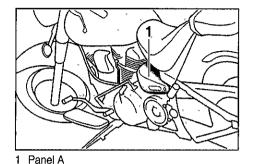
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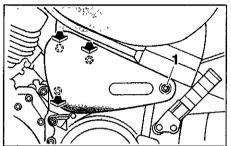
#### NOTE: \_\_\_\_

• The air filter needs more frequent service if you are riding in unusually wet or dusty areas

- Hydraulic brake service
  - Regularly check and, if necessary, correct the brake fluid level
  - Every two years replace the internal components of the brake master cylinders and calipers, and change the brake fluid
  - Replace the brake hoses every four years and if cracked or damaged.

EAU00491\*





1 Screw

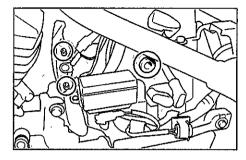
# Removing and installing the panel

The panel shown above needs to be removed to perform some of the maintenance jobs described in this chapter Refer to this section each time the panel needs to be removed and installed

#### Panel A

#### To remove the panel

Remove the screw, and then pull the panel off as shown



To install the panel Place the panel in the original position, and then install the screw

6

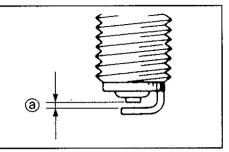
EAU01880

#### Checking the spark plugs

The spark plugs are important engine components, which should be checked periodically, preferably by a Yamaha dealer. Since heat and deposits will cause any spark plug to slowly erode, they should be removed and checked in accordance with the periodic maintenance and lubrication chart. In addition, the condition of the spark plugs can reveal the condition of the engine.

The porcelain insulator around the center electrode of each spark plug should be a medium-to-light tan (the ideal color when the motorcycle is ridden normally), and all spark plugs installed in the engine should have the same color. If any spark plug shows a distinctly different color, the engine could be defective. Do not attempt to diagnose such problems yourself Instead, have a Yamaha dealer check the motorcycle. If a spark plug shows signs of electrode erosion and excessive carbon or other deposits, it should be replaced.

Specified spark plug: DPR7EA-9/NGK or X22EPR-U9/DENSO



a Spark plug gap

Before installing a spark plug, the spark plug gap should be measured with a wire thickness gauge and, if necessary, adjusted to specification.

Spark plug gap<sup>.</sup> 0 8–0 9 mm Clean the surface of the spark plug gasket and its mating surface, and then wipe off any grime from the spark plug threads.

Tightening torque: Spark plug: 18 Nm (1.8 m·kgf)

#### NOTE: \_\_\_\_\_

If a torque wrench is not available when installing a spark plug, a good estimate of the correct torque is 1/4–1/2 turn past finger tight. However, the spark plug should be tightened to the specified torque as soon as possible.

#### EAU04628

# Engine oil and oil filter cartridge

The engine oil level should be checked before each ride. In addition, the oil must be changed and the oil filter cartridge replaced at the intervals specified in the periodic maintenance and lubrication chart.

#### To check the engine oil level

1. Place the motorcycle on a level surface and hold it in an upright position.

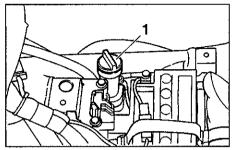
#### NOTE: \_

Make sure that the motorcycle is positioned straight up when checking the oil level A slight tilt to the side can result in a false reading.

- Remove the rider seat. (See page 3-11 for rider seat removal and installation procedures )
- 3 Start the engine, warm it up until the engine oil has reached a normal temperature of 60 °C, let it continue to idle for ten seconds, and then turn the engine off.

#### NOTE:

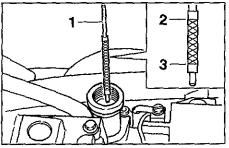
To achieve the proper engine oil temperature for an accurate oil level reading, the engine must have first completely cooled down, and then warmed up again for several minutes to normal operating temperature.



1 Engine oil filler cap

4. Wait a few minutes until the oil settiles, remove the oil filler cap, wipe the dipstick clean, insert it back into the oil filler hole (without screwing it in), and then remove it again to check the oil level.

ECA00027



- 1 Dipstick
- 2 Maximum level mark
- 3 Minimum level mark

#### NOTE: \_\_\_\_\_

The engine oil should be between the minimum and maximum level marks.

5. If the engine oil is below the minimum level mark, add sufficient oil of the recommended type to raise it to the correct level.

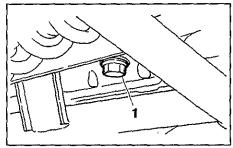
#### NOTE: \_\_\_\_\_

When adding oil, be careful not to overfill the engine; the oil level rises faster starting from the half level portion on the dipstick.

- Insert the dipstick into the oil filler hole, and then tighten the oil filler cap.
- 7. Install the rider seat

CAUNICING

Make sure that the oil filler cap is securely tightened, otherwise oil may seep out when the engine is running.



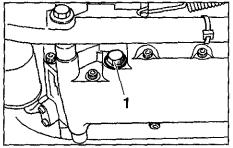
Engine oil drain bolt (oil tank)

To change the engine oil (with or without oil filter cartridge replacement)

1 Start the engine, warm it up for several minutes, and then turn it off.

6

2. Place an oil pan under the oil tank to collect the used oil.



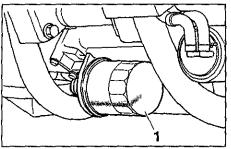
- 1 Engine oil drain bolt (crankcase)
- Remove the engine oil filler cap and drain bolt to drain the oil from the oil tank.

#### 6

NOTE:

Skip steps 4–8 if the oil filter cartridge is not being replaced.

- 4. Place an oil pan under the engine to collect the used oil.
- 5 Remove the engine oil drain bolt to drain the oil from the crankcase.



- 1 Engine oil filter cartridge
- 6. Remove the oil filter cartridge with an oil filter wrench.

#### NOTE: .\_\_

An oil filter wrench is available at a Yamaha dealer.

7 Apply a thin coat of engine oil to the O-ring of the new oil filter cartridge

#### NOTE: \_\_

Make sure that the O-ring is properly seated.

8. Install the new oil filter cartridge with an oil filter wrench, and then tighten it to the specified torque with a torque wrench.

#### Tightening torque: Oil filter cartridge: 17 Nm (1 7 m·kgf)

9. Install the engine oil drain bolts, and then tighten them to the specified torque

Tightening torque:

Engine oil drain bolt 43 Nm (4 3 m·kgf)

- 10. Pour only 25 L of the specified amount of recommended engine oil through the filler hole, insert the dipstick, and then tighten the oil filler cap.
- 11. Start the engine, rev it several times, and then turn it off.

12 Remove the engine oil filler cap, and then gradually fill the oil tank with the remaining oil quantity while regularly checking the oil level on the dipstick.

Recommended engine oil: See page 8-1 Oil quantity: Without oil filter cartridge replacement 3.7 L With oil filter cartridge replacement: 4.1 L

Total amount (dry engine) 5.0 L

CAURICIA

- In order to prevent clutch slippage (since the engine oil also lubricates the clutch), do not mix any chemical additives. Do not use oils with a diesel specification of "CD" or oils of a higher quality than specified. In addition, do not use oils labeled "ENERGY CONSERVING II" or higher.
- Make sure that no foreign material enters the crankcase.
- 13. Install the engine oil filler cap.
- 14. Start the engine, and then let it idle for several minutes while checking it for oil leakage if oil is leaking, immediately turn the engine off and check for the cause.
- 15 Turn the engine off, and then check the oil level and correct it if necessary.

ECA00133

FALI04251

#### Transfer case oil

The transfer case oil level should be checked before each ride. In addition. the oil must be changed at the intervals specified in the periodic maintenance and lubrication chart.

#### To check the transfer case oil level

Place the motorcycle on a level 1 surface and hold it in an upright position

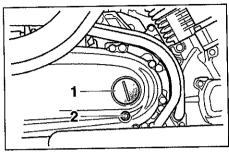
#### NOTE: \_\_\_\_\_

Make sure that the motorcycle is positioned straight up when checking the oil level. A slight tilt to the side can result in a false reading

2 Remove the oil check bolt, and then check the oil level in the transfer case.

#### NOTE: \_\_\_\_\_

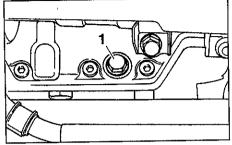
The oil should be at the brim of the check hole.



Transfer case oil filler cap

- 2 Transfer case oil level check bolt
  - 3 If the oil is below the brim of the check hole, remove the oil filler cap, add sufficient oil of the recommended type to raise it to the correct level, and then install the oil filler cap.
  - 4. Install the oil check bolt, and then tighten it to the specified torque.

Tightening torque. Transfer case oil check bolt: 8 Nm (0.8 m·kgf)



1 Transfer case oil drain bolt

#### To change the transfer case oil

- 1 Place an oil pan under the transfer case to collect the used oil.
- 2. Remove the drain bolt and the check bolt to drain the oil from the transfer case.
- 3. install the drain bolt and the check bolt, and then tighten the drain bolt to the specified torque.

Tightening torque. Transfer case oil drain bolt:

18 Nm (1.8 m·kgf)

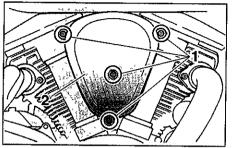
 Remove the oil filler cap, add the specified amount of the recommended transfer case oil, and then install and tighten the oil filler cap.

Recommended transfer case oil. See page 8-2. Oil quantity: 0.4 L

#### CAUFONE

Make sure that no foreign material enters the transfer case.

5 Start the engine and let it idle for several minutes while checking the transfer case for oil leakage. If oil is leaking, immediately turn the engine off and check for the cause



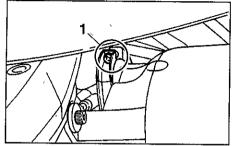
1 Bolt (× 4) 2 Air filter case

ECA00024

## Cleaning the air filter element

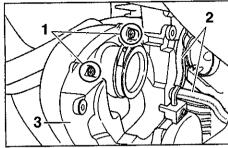
The air filter element should be cleaned at the intervals specified in the periodic maintenance and lubrication chart Clean the air filter element more frequently if you are riding in unusually wet or dusty areas.

1. Remove the air filter case bolts

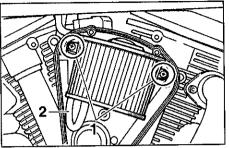


1 Air filter joint clamp screw

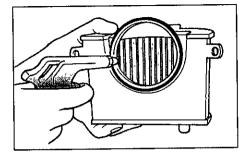
 Loosen the air filter joint clamp screw, and then slightly pull the air filter case out.



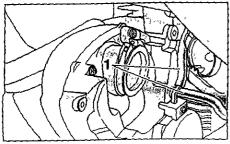
- 1 Screw (× 2)
- 2 Hose (× 2)
- 3 Air filter case cover
- 3 Remove the air filter case cover by removing the screws.
- 4. Disconnect the hoses shown



- 1 Screw (× 2)
- 2 Hose
  - 5 Remove the air filter element by removing the screws, and then disconnect the hose shown



- Lightly tap the air filter element to remove most of the dust and dirt, and then blow the remaining dirt out with compressed air as shown If the air filter element is damaged, replace it.
- 7. Install the air filter element by inserting it into the air filter case, then installing the screws, and then connect the hose shown.



t Hose (x 2)

- Install the air filter case cover by installing the screws.
- 9 Connect the hoses shown
- 10 Install the air filter case by pushing it onto the air filter joint, and then tighten the air filter joint clamp screw
- 11. Install the air filter case by installing the bolts

EAU00629

#### Adjusting the carburetor

The carburetor is an important part of the engine and requires very sophisticated adjustment Therefore, most carburetor adjustments should be left to a Mamaha dealer, who has the necessary professional knowledge and experience. The adjustment described in the following section, however, may be serviced by the owner as part of routine maintenance.

EC000094

#### CAUTION

The carburetor has been set and extensively tested at the Yamaha factory. Changing these settings without sufficient technical knowledge may result in poor performance of or damage to the engine.

6

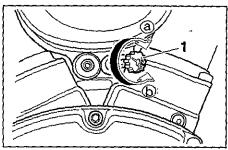
# Adjusting the engine idling speed

The engine idling speed must be checked and, if necessary, adjusted as follows at the intervals specified in the periodic maintenance and lubrication chart.

The engine should be warm before making this adjustment.

#### NOTE: \_\_\_\_\_

- The engine is warm when it quickly responds to the throttle.
- A diagnostic tachometer is needed to make this adjustment.
- 1. Attach the tachometer to the spark plug lead.



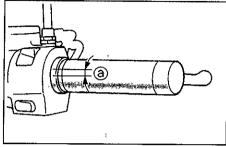
1 Throttle stop screw

 Check the engine idling speed and, if necessary, adjust it to specification by turning the throttle stop screw To increase the engine idling speed, turn the screw in direction (a) To decrease the engine idling speed, turn the screw in direction (b)

Engine idling speed: 850–950 r/min

#### NOTE:

If the specified idling speed cannot be obtained as described above, have a Yamaha dealer make the adjustment



a Throttle cable free play

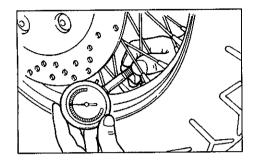
## Adjusting the valve clearance

The valve clearance changes with use, resulting in improper air-fuel mixture and/or engine noise. To prevent this from occurring, the valve clearance must be adjusted by a Yamaha dealer at the intervals specified in the periodic maintenance and lubrication chart.

# Adjusting the throttle cable free play

The throttle cable free play should measure 4–6 mm at the throttle grip. Periodically check the throttle cable free play and, if necessary, have a Yamaha dealer adjust it.

EAU03368



#### 🚺 WARNING

Tire inflation pressure should be checked and adjusted when the temperature of the tire equals the ambient air temperature. Tire inflation pressure must be adjusted according to total weight of cargo, rider, passenger, and accessories (windshield, saddlebags, etc. if approved for this model).

#### Tires

To maximize the performance, durability, and safe operation of your motorcycle, note the following points regarding the specified tires

#### Tire air pressure

The tire air pressure should be checked and, if necessary, adjusted before each ride.

Tire air pressure (measured on cold tires)						
Load*	Front	Rear				
Up to 90 kg	250 kPa (2 50 kgf/cm <sup>2</sup> , 2 50 bar)	250 kPa (2 50 kgf/cm <sup>2</sup> , 2 50 bar)				
90 kg-maximum	250 kPa (2 50 kgf/cm <sup>2</sup> , 2 50 bar)	280 kPa (2 80 kgf/cm <sup>2</sup> , 2 80 bar)				
Maximum load*	196	3 kg				

\* Total weight of rider, passenger, cargo and accessories

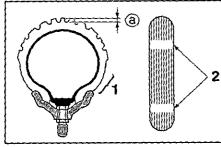
EWA00011

## 

Because loading has an enormous impact on the handling, braking, performance and safety characteristics of your motorcycle, you should keep the following precautions in mind.

- NEVER OVERLOAD THE MOTORCYCLE! Operation of an overloaded motorcycle may result in tire damage, loss of control, or severe injury. Make sure that the total weight of rider, passenger, cargo, and accessories does not exceed the specified maximum load for the vehicle.
- Do not carry along loosely packed items, which can shift during a ride.
- Securely pack the heaviest items close to the center of the motorcycle and distribute the weight evenly on both sides.
- Adjust the suspension and tire air pressure with regard to the load.
- Check the tire condition and air pressure before each ride.

EWA00012



#### 1 Tire sidewall

- 2 Tire wear indicator
- a Tire tread depth

#### **Tire inspection**

Always check the tires before operating the motorcycle. If a tire tread shows crosswise lines (minimum tread depth), if the tire has a nail or glass fragments in it, or if the side wall is cracked, contact a Yamaha dealer immediately and have the tire replaced.

HUNI	<del>,</del> _	
Manufacturer	Size	Туре
Dunlop	130/90-16 67H	D404FL
	130/90-16 M/C 67H	
Devlagetane	130/90-16 67H	G703F
Bridgestone	130/90-16 M/C 67H	Gruar

#### REAR

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Manufacturer	Size	Туре
Dunlop	150/80B-16 71H	D404
	150/80B-16 M/C 71H	D404
Bridgestone	150/60B-16 71H	0700
	150/80B-16 M/C 71H	G702

Minimum tire tread depth (front and rear)	10 mm
h	{

#### A WARNING

- It is dangerous to ride with a worn-out tire. When a tire tread begins to show crosswise lines, have a Yamaha dealer replace the tire immediately.
- The replacement of all wheeland brake-related parts, including the tires, should be left to a Yamaha dealer, who has the necessary professional knowledge and experience.
- It is not recommended to patch a punctured tube. If unavoidable, however, patch the tube very carefully and replace it as soon as possible with a highquality product.

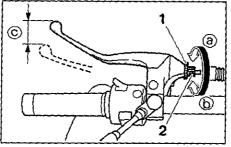
EAU00680

EAU00685

#### Spoke wheels

To maximize the performance, durability, and safe operation of your motorcycle, note the following points regarding the specified wheels.

- The wheel rims should be checked for cracks, bends or warpage, and the spokes for looseness or damage before each ride. If any damage is found, have a Yamaha dealer replace the wheel. Do not attempt even the smallest repair to the wheel. A deformed or cracked wheel must be replaced
- The wheel should be balanced whenever either the tire or wheel has been changed or replaced. An unbalanced wheel can result in poor performance, adverse handling characteristics, and a shortened tire life.
- Ride at moderate speeds after changing a tire since the tire surface must first be "broken in" for it to develop its optimal characteristics.



1 Locknut

2 Clutch lever free play adjusting bolt

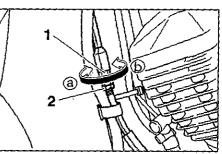
c Clutch lever free play

# Adjusting the clutch lever free play

EAU00694

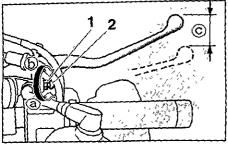
The clutch lever free play should measure 10–15 mm as shown Periodically check the clutch lever free play and, if necessary, adjust it as follows

- 1. Loosen the locknut at the clutch lever.
- 2 To increase the clutch lever free play, turn the adjusting bolt in direction (a). To decrease the clutch lever free play, turn the adjusting bolt in direction (b).



1 Clutch lever free play adjusting nut 2 Locknut

- If the specified clutch lever free play could be obtained as described above, tighten the locknut and skip the rest of the procedure, otherwise proceed as follows.
- Fully turn the adjusting bolt at the clutch lever in direction (a) to loosen the clutch cable.
- 5. Loosen the locknut at the crankcase
- To increase the clutch lever free play, turn the adjusting nut in direction (a). To decrease the clutch lever free play, turn the adjusting nut in direction (b).
- 7. Tighten the locknut at the clutch lever and the crankcase



1 Locknut

2 Brake lever free play adjusting bolt

c Brake lever free play

# Adjusting the brake lever free play

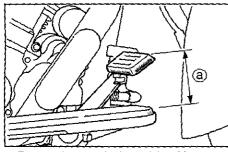
The brake lever free play should measure 2–5 mm as shown. Periodically check the brake lever free play and, if necessary, adjust it as follows.

- 1 Loosen the locknut at the brake lever.
- To increase the brake lever free play, turn the adjusting bolt in direction (a). To decrease the brake lever free play, turn the adjusting bolt in direction (b)
- 3. Tighten the locknut

EW000099

#### A WARNING

- After adjusting the brake lever free play, check the free play and make sure that the brake is working properly.
- A soft or spongy feeling in the brake lever can indicate the presence of air in the hydraulic system. If there is air in the hydraulic system, have a Yamaha dealer bleed the system before operating the motorcycle. Air in the hydraulic system will diminish the braking performance, which may result in loss of control and an accident.



a Distance between brake pedal and footrest

#### EAU01746

# Adjusting the brake pedal position

The top of the brake pedal should be positioned approximately 100 mm above the top of the footrest as shown. Periodically check the brake pedal position and, if necessary, have a Yamaha dealer adjust it.

#### WARNING

A soft or spongy feeling in the brake pedal can indicate the presence of air in the hydraulic system. If there is air in the hydraulic system, have a Yamaha dealer bleed the system before operating the motorcycle. Air in the hydraulic system will diminish the braking performance, which may result in loss of control and an accident.

EW000109

# 

1 Rear brake light switch

2. Rear brake light switch adjusting nut

EAU00713

# Adjusting the rear brake light switch

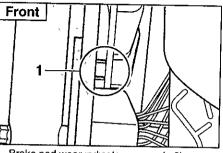
The rear brake light switch, which is activated by the brake pedal, is properly adjusted when the brake light comes on just before braking takes effect if necessary, adjust the brake light switch as follows

Turn the adjusting nut while holding the rear brake light switch in place. To make the brake light come on earlier, turn the adjusting nut in direction (a). To make the brake light come on later, turn the adjusting nut in direction (b).

EAU03938

# Checking the front and rear brake pads

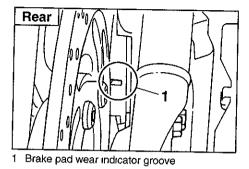
The front and rear brake pads must be checked for wear at the intervals specified in the periodic maintenance and lubrication chart.



1 Brake pad wear indicator groove (× 2)

#### Front brake pads

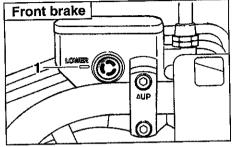
Each front brake pad is provided with wear indicator grooves, which allow you to check the brake pad wear without having to disassemble the brake To check the brake pad wear, check the wear indicator grooves. If a brake pad has worn to the point that the wear indicator grooves have almost disappeared, have a Yamaha dealer replace the brake pads as a set



#### Rear brake pads

Each rear brake pad is provided with a wear indicator groove, which allows you to check the brake pad wear without having to disassemble the brake. To check the brake pad wear, check the wear indicator groove If a brake pad has worn to the point that the wear indicator groove has almost disappeared, have a Yamaha dealer replace the brake pads as a set.

EAU03939

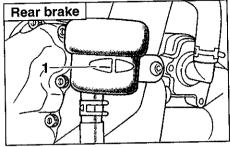


1 Minimum level mark

## Checking the brake fluid level

Insufficient brake fluid may allow air to enter the brake system, possibly causing it to become ineffective.

Before riding, check that the brake fluid is above the minimum level mark and replenish if necessary. A low brake fluid level may indicate worn brake pads and/or brake system leakage. If the brake level is low, be sure to check the brake pads for wear and the brake system for leakage.



1 Minimum level mark

Observe these precautions:

- When checking the fluid level, make sure that the top of the brake fluid reservoir is level.
- Use only the recommended quality brake fluid, otherwise the rubber seals may deteriorate, causing leakage and poor braking performance.

Recommended brake fluid: DOT 4

 Refill with the same type of brake fluid. Mixing fluids may result in a harmful chemical reaction and lead to poor braking performance

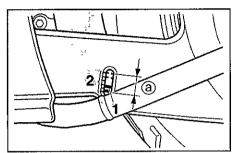
- Be careful that water does not enter the brake fluid reservoir when refilling Water will significantly lower the boiling point of the fluid and may result in vapor lock.
- Brake fluid may deteriorate painted surfaces or plastic parts. Always clean up spilled fluid immediately.
- As the brake pads wear, it is normal for the brake fluid level to gradually go down. However, if the brake fluid level goes down suddenly, have a Yamaha dealer check the cause.

EAU03976

Changing the brake fluid Have a Yamaha dealer change the

brake fluid at the intervals specified in the NOTE after the periodic maintenance and lubrication chart. In addition, have the oil seals of the master cylinders and calipers as well as the brake hoses replaced at the intervals listed below or whenever they are damaged or leaking.

- Oil seals: Replace every two years
- Brake hoses' Replace every four years



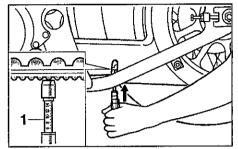
- 1 Drive belt
- 2 Marks
- a Drive belt slack

#### Drive belt slack

The drive belt slack should be checked and adjusted at the intervals specified in the periodic maintenance and lubrication chart.

#### To check the drive belt slack

- 1. Place the motorcycle on a level surface and hold it in an upright position.
- 2. Note the current position of the drive belt using the marks near the drive belt check hole.



<sup>1</sup> Belt tension gauge

#### NOTE: \_\_

EAU04452

The marks near the drive belt check hole are 5 mm apart

3. Note the position of the drive belt with a force of 45 N (4 5 kg) applied to the belt with a belt tension gauge as shown.

#### NOTE: \_\_\_

A belt tension gauge is available at a Yamaha dealer.

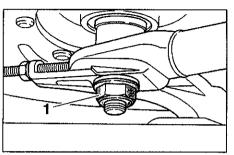
4 Calculate the drive belt slack by subtracting the measurement noted in step 2 from the measurement noted in step 3.

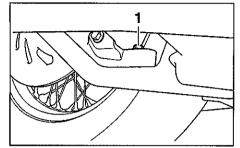
6-26

Drive belt slack:

7.5–13 mm

5. If the drive belt slack is incorrect, adjust it as follows.





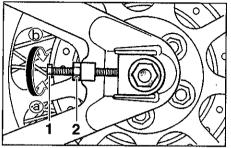
1 Wheel axle nut

1 Brake caliper bracket bolt

EAU01748

#### To adjust the drive belt slack

1. Loosen the rear wheel axle nut and the brake caliper bracket bolt



- 1 Drive belt slack adjusting bolt ( $\times$  2)
- 2 Drive belt puller locknut (× 2)
- 2 Loosen the drive belt puller locknut on each side of the swingarm
- To tighten the drive belt, turn the adjusting bolt on each side of the swingarm in direction (a). To loosen the drive belt, turn the adjusting bolt on each side of the swingarm in direction (b), and then push the rear wheel forward.

#### NOTE: \_

Turn each adjusting bolt the same amount for proper wheel alignment

4 Tighten the locknuts.

CAUNTON

Improper drive belt slack will overload the engine. Keep the drive belt slack within the specified range.

5. Tighten the axle nut and the brake caliper bracket bolt to the specified torques

Tightening torques: Axle nut: 150 Nm (15.0 m·kgf) Brake caliper bracket bolt 48 Nm (4.8 m·kgf) ECA00025

# Checking and lubricating the cables

The operation of all control cables and the condition of the cables should be checked before each ride, and the cables and cable ends should be lubricated if necessary If a cable is damaged or does not move smoothly, have a Yamaha dealer check or replace it

Recommended lubricant: Engine oil

EW000112

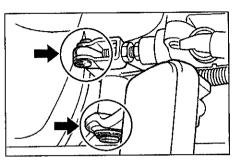
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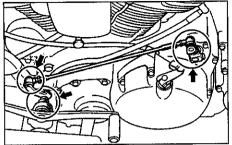
### 

Damage to the outer sheath may interfere with proper cable operation and will cause the inner cable to rust. Replace a damaged cable as soon as possible to prevent unsafe conditions.

# Checking and lubricating the throttle grip and cable

The operation of the throttle grip should be checked before each ride In addition, the cable should be lubricated or replaced at the intervals specified in the periodic maintenance chart

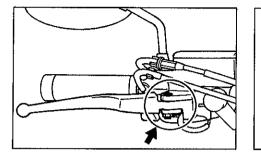


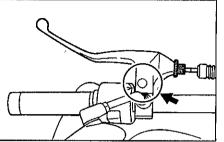


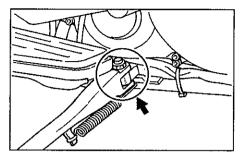
Checking and lubricating the brake and shift pedals

The operation of the brake and shift pedals should be checked before each ride, and the pedal pivots should be lubricated if necessary

Recommended lubricant Lithium-soap-based grease (all-purpose grease)







# Checking and lubricating the brake and clutch levers

The operation of the brake and clutch levers should be checked before each ride, and the lever pivots should be lubricated if necessary.

Recommended lubricant: Lithium-soap-based grease (all-purpose grease)

# Checking and lubricating the sidestand

The operation of the sidestand should be checked before each ride, and the sidestand pivot and metal-to-metal contact surfaces should be lubricated if necessary.

EW000113

6

## 

If the sidestand does not move up and down smoothly, have a Yamaha dealer check or repair it.

Recommended lubricant Lithium-soap-based grease (all-purpose grease) EAU02939

### Checking the front fork

The condition and operation of the front fork must be checked as follows at the intervals specified in the periodic maintenance and lubrication chart

#### To check the condition

EW000115

## 

Securely support the motorcycle so that there is no danger of it falling over.

Check the inner tubes for scratches, damage and excessive oil leakage.

#### To check the operation

- 1 Place the motorcycle on a level surface and hold it in an upright position.
- While applying the front brake, push down hard on the handlebars several times to check if the front fork compresses and rebounds smoothly.

EC000098

### CAUTION

If any damage is found or the front fork does not operate smoothly, have a Yamaha dealer check or repair it.

### Checking the steering

Worn or loose steering bearings may cause danger. Therefore, the operation of the steering must be checked as follows at the intervals specified in the periodic maintenance and lubrication chart.

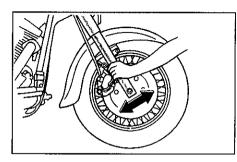
1. Place a stand under the engine to raise the front wheel off the ground.

EW000115

EAU00794

### **WARNING**

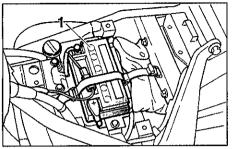
Securely support the motorcycle so that there is no danger of it falling over.



 Hold the lower ends of the front fork legs and try to move them forward and backward If any free play can be felt, have a Yamaha dealer check or repair the steering.

# Checking the wheel bearings

The front and rear wheel bearings must be checked at the intervals specified in the periodic maintenance and lubrication chart. If there is play in the wheel hub or if the wheel does not turn smoothly, have a Yamaha dealer check the wheel bearings.



<sup>1</sup> Battery

### Battery

This motorcycle is equipped with a sealed-type (MF) battery, which does not require any maintenance. There is no need to check the electrolyte or to add distilled water.

EC000101

EAU00800

### CAUTION

Never attempt to remove the battery cell seals, as this would permanently damage the battery. EW000116

### A WARNING

- Electrolyte is poisonous and dangerous since it contains sulfuric acid, which causes severe burns. Avoid any contact with skin, eyes or clothing and always shield your eyes when working near batteries. In case of contact, administer the following FIRST AID.
  - EXTERNAL: Flush with plenty of water.
  - INTERNAL: Drink large quantities of water or milk and immediately call a physician.
  - EYES: Flush with water for 15 minutes and seek prompt medical attention.

- Batteries produce explosive hydrogen gas. Therefore, keep sparks, flames, cigarettes, etc., away from the battery and provide sufficient ventilation when charging it in an enclosed space.
- KEEP THIS AND ALL BATTER-IES OUT OF THE REACH OF CHILDREN.

#### To charge the battery

Have a Yamaha dealer charge the battery as soon as possible if it seems to have discharged. Keep in mind that the battery tends to discharge more quickly if the motorcycle is equipped with optional electrical accessories

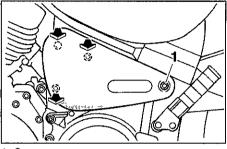
#### To store the battery

- 1. If the motorcycle will not be used for more than one month, remove the battery, fully charge it, and then place it in a cool, dry place.
- If the battery will be stored for more than two months, check it at least once a month and fully charge it if necessary.
- 3. Fully charge the battery before installation.
- 4. After installation, make sure that the battery leads are properly connected to the battery terminals

CALFORE

- Always keep the battery charged. Storing a discharged battery can cause permanent battery damage.
- To charge a sealed-type (MF) battery, a special (constantvoltage) battery charger is required. Using a conventional battery charger will damage the battery. If you do not have access to a sealed-type (MF) battery charger, have a Yamaha dealer charge your battery.

EC000102



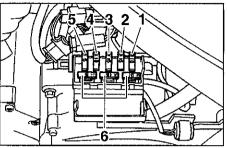
1 Screw

### **Replacing the fuses**

The main fuse and the fuse box, which contains the fuses for the individual circuits, are located behind panel A. (See page 6-6 for panel removal and installation procedures )

If a fuse is blown, replace it as follows.

- 1 Turn the key to "OFF" and turn off the electrical circuit in question.
- 2. Remove the blown fuse, and then install a new fuse of the specified amperage

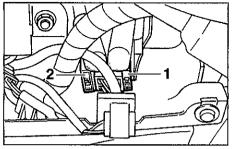


- 1 Signaling system fuse
- 2 Ignition fuse

EAU04872

- 3 Headlight fuse
- 4 Carburetor heater fuse
- 5 Odometer fuse (backup fuse)
- 6 Spare fuse (× 3)

Specified fuses.	
Maın fuse:	30 A
Ignition fuse	15 A
Signaling system fuse	10 A
Headlight fuse	15 A
Carburetor heater fuse:	10 A
Odometer fuse	
(backup fuse) <sup>.</sup>	5 A



1 Main fuse

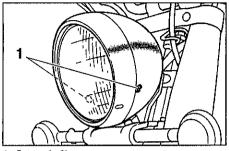
2 Spare main fuse

EC000103

## CAUTION:

Do not use a fuse of a higher amperage rating than recommended to avoid causing extensive damage to the electrical system and possibly a fire.

- 3 Turn the key to "ON" and turn on the electrical circuit in question to check if the device operates.
- 4 If the fuse immediately blows again, have a Yamaha dealer check the electrical system

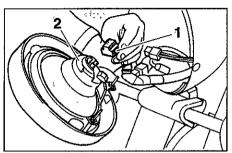


1 Screw (×2)

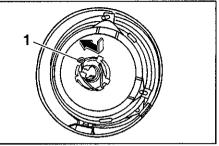
# Replacing the headlight bulb

This motorcycle is equipped with a quartz bulb headlight. If the headlight bulb burns out, replace it as follows.

1. Remove the headlight unit by removing the screws.



- Headlight coupler
   Headlight bulb cover
- 2. Disconnect the headlight coupler, and then remove the bulb cover

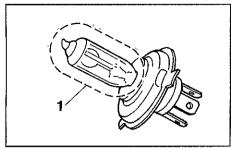


- 1 Headlight bulb holder
- 3. Unhook the headlight bulb holder, and then remove the defective bulb.

EW000119

### **WARNING**

Headlight bulbs get very hot. Therefore, keep flammable products away from a lit headlight bulb, and do not touch the bulb until it has cooled down. 6



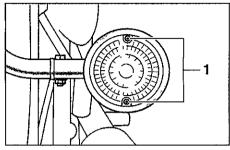
- 1. Do not touch the glass part of the bulb
  - 4 Place a new headlight bulb into position, and then secure it with the bulb holder.

EC000105

## CAUGONE

Do not touch the glass part of the headlight bulb to keep it free from oil, otherwise the transparency of the glass, the luminosity of the bulb, and the bulb life will be adversely affected. Thoroughly clean off any dirt and fingerprints on the headlight bulb using a cloth moistened with alcohol or thinner.

- 5. Install the headlight bulb cover, and then connect the coupler.
- 6 Install the headlight unit by installing the screws.
- 7 Have a Yamaha dealer adjust the headlight beam if necessary

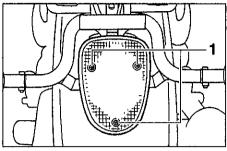




EAU00855

### Replacing a turn signal light bulb or the tail/brake light bulb

- 1. Remove the lens by removing the screws.
- 2. Remove the defective bulb by pushing it in and turning it counterclockwise.



1 Screw (× 3)

- Insert a new bulb into the socket, push it in, and then turn it clockwise until it stops.
- 4 Install the lens by installing the screws

EC000108

### CAUTION

Do not overtighten the screws, otherwise the lens may break. Supporting the motorcycle

Since this model is not equipped with a centerstand, follow these precautions when removing the front and rear wheel or performing other maintenance requiring the motorcycle to stand upright. Check that the motorcycle is in a stable and level position before starting any maintenance A strong wooden box can be placed under the engine for added stability

#### To service the front wheel

- 1. Stabilize the rear of the motorcycle by using a motorcycle stand or, if an additional motorcycle stand is not available, by placing a jack under the frame in front of the rear wheel.
- 2. Raise the front wheel off the ground by using a motorcycle stand.

#### To service the rear wheel

Raise the rear wheel off the ground by using a motorcycle stand or, if a motorcycle stand is not available, by placing a jack either under each side of the frame in front of the rear wheel or under each side of the swingarm.

EAU01008

### Troubleshooting

Although Yamaha motorcycles receive a thorough inspection before shipment from the factory, trouble may occur during operation. Any problem in the fuel, compression, or ignition systems, for example, can cause poor starting and loss of power.

The following troubleshooting chart represents a quick and easy procedure for checking these vital systems yourself. However, should your motorcycle require any repair, take it to a Yamaha dealer, whose skilled technicians have the necessary tools, experience, and know-how to service the motorcycle properly

Use only genuine Yamaha replacement parts. Imitation parts may look like Yamaha parts, but they are often inferior, have a shorter service life and can lead to expensive repair bills.

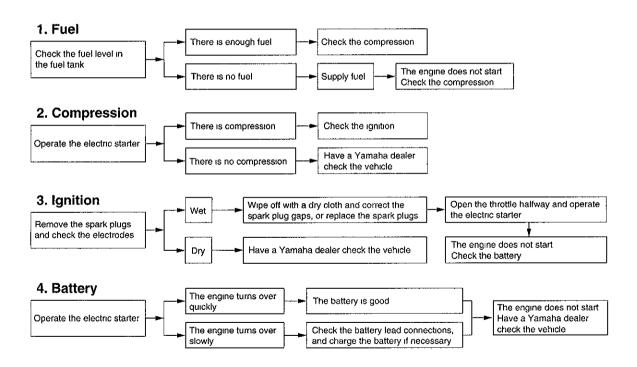
### **Troubleshooting chart**

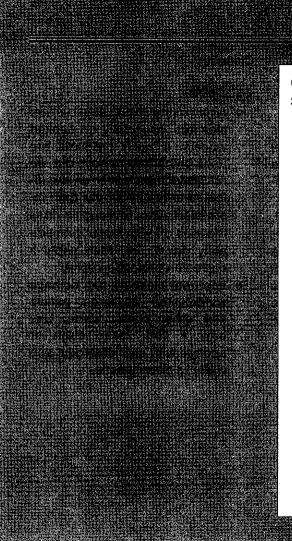
EW000125

EAU01297

### 

Keep away open flames and do not smoke while checking or working on the fuel system.

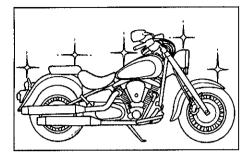




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-Montel And Alexandre And Strop Act

ECA00010



### Care

While the open design of a motorcycle reveals the attractiveness of the technology, it also makes it more vulnerable. Rust and corrosion can develop even if high-quality components are used A rusty exhaust pipe may go unnoticed on a car, however, it detracts from the overall appearance of a motorcycle. Frequent and proper care does not only comply with the terms of the warranty, but it will also keep your motorcycle looking good, extend its life and optimize its performance.

#### Before cleaning

- 1 Cover the muffler outlets with plastic bags after the engine has cooled down.
- Make sure that all caps and covers as well as all electrical couplers and connectors, including the spark plug caps, are tightly installed
- 3 Remove extremely stubborn dirt, like oil burnt onto the crankcase, with a degreasing agent and a brush, but never apply such products onto seals, gaskets, the drive belt and wheel axles. Always rinse the dirt and degreaser off with water

#### Cleaning

### CAUTION

- Avoid using strong acidic wheel cleaners, especially on spoked wheels. If such products are used on hard-to-remove dirt, do not leave the cleaner on the affected area any longer than instructed. Also, thoroughly rinse the area off with water, immediately dry it, and then apply a corrosion protection spray.
- Improper cleaning can damage windshields, cowlings, panels and other plastic parts. Use only a soft, clean cloth or sponge with mild detergent and water to clean plastic.

- Do not use any harsh chemical products on plastic parts. Be sure to avoid using cloths or sponges which have been in contact with strong or abrasive cleaning products, solvent or thinner, fuel (gasoline), rust removers or inhibitors, brake fluid, antifreeze or electrolyte.
- Do not use high-pressure washers or steam-jet cleaners since they cause water seepage and deterioration in the following areas: seals (of wheel and swingarm bearings, fork and brakes), electric components (couplers, connectors, instruments, switches and lights), breather hoses and vents.
- For motorcycles equipped with a windshield: Do not use strong cleaners or hard sponges as they will cause duiling or scratching. Some cleaning compounds for plastic may leave scratches on the windshield. Test the product on a small hidden part of the windshield to make sure that it does not leave any marks. If the windshield is scratched, use a quality plastic polishing compound after washing.

#### After normal use

Remove dirt with warm water, a mild detergent, and a soft, clean sponge, and then rinse thoroughly with clean water Use a toothbrush or bottlebrush for hard-to-reach areas. Stubborn dirt and insects will come off more easily if the area is covered with a wet cloth for a few minutes before cleaning

# After riding in the rain, near the sea or on salt-sprayed roads

Since sea salt or salt sprayed on roads during winter are extremely corrosive in combination with water, carry out the following steps after each ride in the rain, near the sea or on salt-sprayed roads

#### NOTE:

Salt sprayed on roads in the winter may remain well into spring

1. Clean the motorcycle with cold water and a mild detergent, after the engine has cooled down.

ECA00012

### CAUTIONE

Do not use warm water since it increases the corrosive action of the salt.

 After drying the motorcycle, apply a corrosion protection spray on all metal, including chrome- and nickel-plated, surfaces to prevent corrosion

#### After cleaning

- 1. Dry the motorcycle with a chamois or an absorbing cloth
- Use a chrome polish to shine chrome, aluminum and stainlesssteel parts, including the exhaust system. (Even the thermally induced discoloring of stainlesssteel exhaust systems can be removed through polishing.)
- 3 To prevent corrosion, it is recommended to apply a corrosion protection spray on all metal, including chrome- and nickel-plated, surfaces
- 4 Use spray oil as a universal cleaner to remove any remaining dirt.
- 5. Touch up minor paint damage caused by stones, etc.
- 6. Wax all painted and chrome-plated surfaces Avoid combination cleaner waxes, many of which contain abrasives that may mar the paint or protective finish
- 7 Let the motorcycle dry completely before storing or covering it.

### 

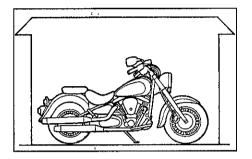
- Make sure that there is no oil or wax on the brakes or tires. If necessary, clean the brake discs and brake linings with a regular brake disc cleaner or acetone, and wash the tires with warm water and a mild detergent.
- Before operating the motorcycle test its braking performance and cornering behavior.

### CAUTION

- Apply spray oil and wax sparingly and make sure to wipe off any excess.
- Never apply oil or wax to the drive belt.
- Never apply oil or wax to any rubber and plastic parts, but treat them with a suitable care product.
- Avoid using abrasive polishing compounds as they will wear away the paint.

#### NOTE:

Consult a Yamaha dealer for advice on what products to use.



### Storage

ECA00033

### Short-term

Always store your motorcycle in a cool, dry place and, if necessary, protect it against dust with a porous cover

ECA00014

### or United to

- Storing the motorcycle in a poorly ventilated room or covering it with a tarp, while it is still wet, will allow water and humidity to seep in and cause rust.
- To prevent corrosion, avoid damp cellars, stables (because of the presence of ammonia) and areas where strong chemicals are stored.

### Long-term

Before storing your motorcycle for several months:

- 1. Follow all the instructions in the "Care" section of this chapter
- 2 For motorcycles equipped with a fuel cock that has an "OFF" position. Turn the fuel cock lever to "OFF".
- Drain the carburetor float chambers by loosening the drain bolts; this will prevent fuel deposits from building up Pour the drained fuel into the fuel tank.
- 4 Fill up the fuel tank and add fuel stabilizer (if available) to prevent the fuel tank from rusting and the fuel from deteriorating
- 5. Perform the following steps to protect the cylinders, piston rings, etc. from corrosion.

- a. Remove the spark plug caps and spark plugs.
- b Pour a teaspoonful of engine oil into each spark plug bore
- c. Install the spark plug caps onto the spark plugs, and then place the spark plugs on the cylinder head so that the electrodes are grounded (This will limit sparking during the next step.)
- d. Turn the engine over several times with the starter (This will coat the cylinder walls with oil )
- e. Remove the spark plug caps from the spark plugs, and then install the spark plugs and the spark plug caps

- 6 Lubricate all control cables and the pivoting points of all levers and pedals as well as of the sidestand/ centerstand
- Check and, if necessary, correct the tire air pressure, and then lift the motorcycle so that both of its wheels are off the ground Alternatively, turn the wheels a little every month in order to prevent the tires from becoming degraded in one spot
- 8 Cover the muffler outlets with plastic bags to prevent moisture from entering them

9 Remove the battery and fully charge it. Store it in a cool, dry place and charge it once a month. Do not store the battery in an excessively cold or warm place (less than 0 °C or more than 30 °C) For more information on storing the battery, see page 6-34.

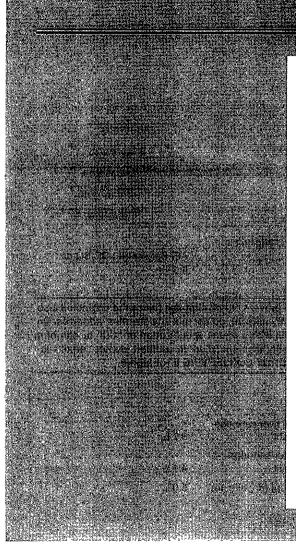
#### NOTE:\_

Make any necessary repairs before storing the motorcycle

EWA00003

### A WARNING

To prevent damage or injury from sparking, make sure to ground the spark plug electrodes while turning the engine over.



Specifications			•	 	 	•••	 	• • • • •	•••	 8	3-1
Conversion table			•	 				••		8	3-5

### Specifications

Model	XV1600A	Engine oil				
Dimensions		Туре				
Overall length	2,500 mm		-20 -10 0 10 20 30 40 50 °C			
Overall width	980 mm		SAE 10W-30			
Overall height	1,140 mm		SAE 10W-40			
Seat height	710 mm		SAE 15W-40			
Wheelbase	1,685 mm		SAE 20W-40			
Ground clearance	145 mm		SAE 20W-50			
Minimum turning radius	3,200 mm		0.1.2.2.1.1.2.			
Basic weight (with oil and full luel tank)	332 kg	Recommended engine oil classification	API Service SE, SF, SG or			
Engine			higher			
Engine type	Air-cooled 4-stroke, OHV	CAUTION:				
Cylinder arrangement	V-type, 2-cylinder		h slippage (since the engine oil also o not mix any chemical additives. Do			
Displacement	1,602 cm <sup>3</sup>	not use oils with a diesel	ith a diesel specification of "CD" or oils of a			
Bore $\times$ Stroke	95 × 113 mm	higher quality than specified. In addition, do not use oils la beled "ENERGY CONSERVING II" or higher.				
Compression ratio	831					
Starting system	Electric starter					
Lubrication system	Dry sump	Quantity				
		Without oil filter cartridge replacement	37L			
		With oil filter cartridge replacement	4 1 L			
		Total amount (dry engine)	50L			

Transfer case oil		Gear ratio		
Туре	SAE80API "GL-4" Hypoid Gear		1st	2 438
	Oil		2nd	1 579
Quantity	0 4 L		3rd	1 160
Aır filter	Dry element		4th	0 906
Fuel			5th	0 750
Туре	UNLEADED GASOLINE ONLY	Chassis		
Fuel tank capacity	20 L	Frame type		Double cradle
Fuel reserve amount	35L	Caster angle		32°
Carburetor		Trail		142 mm
Manufacturer	MIKUNI	Tires		
Model × quantity	BSR40 × 1	Front		
Spark plug		Туре		With tube
Manufacturer/Model	NGK / DPR7EA-9 or DENSO / X22E <b>PR</b> -U9	Size		130/90-16 67H
0				130/90-16 M/C 67H
Gap	0 8–0 9 mm	Manufacturer/	nodel	Dunlop / D404FL
Clutch type	Wet, multiple-disc			Bridgestone / G703F
Transmission		Rear		
Primary reduction system	Spur gear			With tube
Primary reduction ratio	1 532	Туре		
Secondary reduction system	Belt drive	Size		150/80B-16 71H
Secondary reduction ratio	2 320			150/80B-16 M/C 71H
Transmission type	Constant-mesh, 5-speed	Manufacturer/	nodel	Dunlop / D404
Operation	Left foot			Bridgestone / G702

Maximu	m load*	196 kg	Rear		
	pressure			Туре	Single disc brake
•	red on cold tires)			Operation	Right foot
Up to	o 90 kg*			Fluid	DOT 4
	Front	250 kPa (2 50 kgf/cm <sup>2</sup> , 2 50 bar)	Suspensio	n	
	Rear	250 kPa (2 50 kgf/cm <sup>2</sup> , 2 50 bar)	Front		Telescopic fork
90 kç	g-maximum*		Rear		Swingarm (link suspension)
	Front	250 kPa (2 50 kgf/cm <sup>2</sup> , 2 50 bar)	Spring/sho	ock absorber	- · · · · · · · · · · · · · · · · · · ·
	Rear	280 kPa (2 80 kgf/cm <sup>2</sup> , 2 80 bar)	Front		Coil spring / oil damper
* Total	weight of rider, passer	nger, cargo and accessories	Rear		Coil spring / gas-oil damper
Wheels			Wheel trav	el	**************************************
Front			Front	••	140 mm
	Туре	Spoke wheel	Rear		110 mm
	Size	16×MT 3 00	Electrical		
		16 M/C × MT 3 00	Ignition	evetom	TCI (digital)
Rear			Ť	g system	ror (digital)
	Туре	Spoke wheel	Chargin	Туре	A C magneto
	Size	16 × MT 3 50		Standard output	14 V, 21 A @ 5,000 r/min
		16 M/C × MT 3 50	Battery	Standard Sulput	14 V, 21 A @ 5,000 //min
Brakes				Туре	YTX20L-BS
Front				Voltage, capacity	12 V, 18 Ah
	Туре	Dual disc brake		- , ,	
	Operation	Right hand			
	Fluid	DOT 4			
			1		

Headlight type	Quartz bulb (halogen)
Bulb voltage, wattage $\times$ quantity	
Headlight	12 V, 60/55 W × 1
Tail/brake light	12 V, 5/21 W × 1
Turn signal light	12 V, 21 W × 4
Meter lighting	14 V, 0 6 W $\times$ 4
Neutral indicator light	12 V, 1 W × 1
High beam indicator light	12 V, 1 W × 1
Turn signal indicator light	12 V, 1 W × 1
Fuel level warning light	LED × 1
Engine trouble warning light	LED × 1
Fuses	
Main fuse	30 A
Ignition fuse	15 A
Signaling system fuse	10 A
Headlight fuse	15 A
Carburetor heater fuse	10 A
Odometer fuse (backup fuse)	5 A

EAU04513

### **Conversion table**

#### Conversion table

All specification data in this manual are listed in SI and  $\ensuremath{\mathsf{METRIC}}$  UNITS

Use this table to convert METRIC unit values to IMPERIAL unit values.

Example:

METRIC VALUE	CONVERSION FACTOR		IMPERIAL VALUE
2 mm	imes0 03937	=	0 08 in

METRIC SYSTEM TO IMPERIAL SYSTEM					
	Metric unit	Conversion factor	Imperial unit		
Torque	m kgf	× 7 233	ft lbf		
	m kgf	× 86 794	ın lbf		
	cm kgf	× 0 0723	ft lbf		
	cm kgf	× 0 8679	ın lbf		
Weight	kg	× 2 205	lb		
	g	× 0 03527	oz		
Speed	km/h	× 0 6214	mı/h		
Distance	km	× 0 6214	mi		
	m	× 3 281	ft		
	m	× 1 094	yd		
	cm	× 0 3937	in		
	mm	× 0 03937	in		
Volume, Capacity	cc (cm <sup>3</sup> ) cc (cm <sup>3</sup> ) L (liter) L (liter)	× 0 03527 × 0 06102 × 0 8799 × 0 2199	oz (IMP lıq ) cu ın qt (IMP lıq ) gal (IMP lıq )		
Miscellaneous	kg/mm	× 55 997	lb/in		
	kgf/cm <sup>2</sup>	× 14 2234	psi (lbf/in <sup>2</sup> )		
	°C	× 1 8 + 32	°F		

# CONSUMITATION

Identification numbers 9	}-1
Key identification number	)-1
Vehicle identification number9	)-1
Model label	)-2
Motorcycle noise regulation (for Australia)9	)-2

# **CONSUMER INFORMATION**

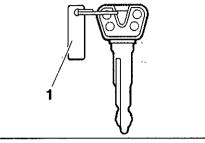
EAU02944

### **Identification numbers**

Record the key identification number, vehicle identification number and model label information in the spaces provided below for assistance when ordering spare parts from a Yamaha dealer or for reference in case the vehicle is stolen

1. KEY IDENTIFICATION NUMBER

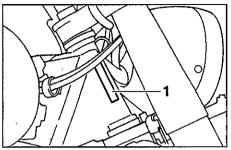
2 VEHICLE IDENTIFICATION NUMBER



1 Key identification number

# Key identification number

The key identification number is stamped into the key tag. Record this number in the space provided and use it for reference when ordering a new key



1. Vehicle identification number

EAU01043

## Vehicle identification number

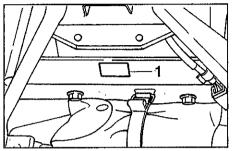
The vehicle identification number is stamped into the steering head pipe. Record this number in the space provided

#### NOTE: \_

The vehicle identification number is used to identify your motorcycle and may be used to register your motorcycle with the licensing authority in your area.



3. MODEL LABEL INFORMATION:



1 Model label

### Model label

The model label is affixed to the frame under the rider seat. (See page 3-11 for rider seat removal and installation procedures) Record the information on this label in the space provided. This information will be needed when ordering spare parts from a Yamaha dealer.

EAU01804

EAU01388

# Motorcycle noise regulation (for Australia)

TAMPERING WITH NOISE CON-TROL SYSTEM PROHIBITED:

Owners are warned that the law may prohibit.

- (a) The removal or rendering inoperative by any person other than for purposes of maintenance, repair or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use; and
- (b) The use of the vehicle after such device or element of design has been removed or rendered inoperative by any person

# 

Α	
Air filter element, cleaning	6-14
В	
Battery	6-33
Brake and clutch levers, checking and	
lubricating	6-30
Brake and shift pedals, checking and	
lubricating	6-29
Brake fluid, changing	6-26
Brake fluid level, checking	6-25
Brake lever	3-7
Brake lever free play, adjusting	6-22
Brake light switch (rear), adjusting	6-23
Brake pads, checking	6-24
Brake pedal	3-8
Brake pedal position, adjusting	6-23
С	
Cables, checking and lubricating	6-28
Carburetor, adjusting .	6-16
Care	7-1
Clock	3-5
Clutch lever	3-7
Clutch lever free play, adjusting	6-21
Conversion table	8-5
D	
Dimmer switch	3-6
Drive belt slack	6-26
Adjusting	6-27
Checking	6-26

Dimmer switch	
Drive belt slack	
Adjusting	
Checking	

80		
85. m.	E	
1995	Engine break-in	5-4
	Engine idling speed .	6-17
14	Engine oil and oil filter cartridge	6-9
1	Engine stop switch	3-6
10.00	Engine trouble warning light	3-2
darment of	F	
	Front fork, checking	6-31
	Fuel	3-9
	Fuel cock .	3-10
	Fuel consumption, tips for reducing	5-4
550	Fuel gauge	3-4
	Fuel level warning light	3-2
6 A 10 A	Fuel tank cap	3-8
2344A	Fuses, replacing	6-35
1	н	
***	Handlebar switches	3-6
	Headlight bulb, replacing	. 6-36
1	Helmet holder	3-12
1000	High beam indicator light	3-2
Contact.	Horn switch	3-6
	1	
	Identification numbers	9-1
A. A.	Ignition circuit cut-off system	3-15
1	Indicator and warning lights	3-2
A	к	
	Key identification number	9-1
	L.	
	Labels, location	1-7
31	· · · · · · · · · · · · · · · · · · ·	

	М	
	Main switch/steering lock	3-1
	Model label	9-2
	Ν	
	Neutral indicator light	3-2
	Noise regulation (for Australia)	9-2
	P	
	Panel, removing and installing	6-6
	Parking	5-5
	Part locations	2-1
	Pass switch	3-6
	Periodic maintenance and lubrication	
	chart	6-3
	Pre-operation check list	4-1
	R	
	Rider seat	3-11
4	S	
	Safety information	1-1
	Self-diagnosis device	3-4
	Shifting	5-3
2	Shift pedal	3-7
	Shock absorber assembly, adjusting	3-13
	Sidestand	3-15
	Sidestand, checking and lubricating	6-30
	Spark plugs, checking	6-7
	Specifications	8-1
Sec.	Speedometer unit Starter (choke) knob	3-3 3-11
	Starting and warming up a cold engine	5-1
	Starting a warm engine	5-3
- C	oraning a wann engine	0-0

Start switch .	3-6		
Steering, checking	. 6-32		
Steering, locking with a padlock	. 3-11		
Storage	7-4		
Supporting the motorcycle	6-38		
т			
Throttle cable free play, adjusting	6-18		
Throttle grip and cable, checking and			
lubricating	6-29		
Tires .	6-19		
Tool kit	6-1		
Transfer case oil	6-13		
Troubleshooting	6-39		
Troubleshooting chart	6-40		
Turn signal indicator light	3-2		
Turn signal light or tail/brake light bulb,			
replacing .	6-37		
Turn signal switch	3-6		
V			
Valve clearance, adjusting	6-18		
Vehicle identification number	9-1		
w			
Wheel bearings, checking	6-32		
Wheels	6-21		



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